

# Parts Catalog

MODEL

**FG300A-X**

**FG300A-X**

PRODUCT CODE

**315850A**

**FG300A-AS50, BS50, CS50**



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ENGINE DIVISION

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| Ref.No. | Part No.       | Part Name           | Quantity |   |   |  |  |  | Remarks                             |
|---------|----------------|---------------------|----------|---|---|--|--|--|-------------------------------------|
|         |                |                     | A        | B | C |  |  |  |                                     |
| 1       | 315801-1111B   | HEAD, cylinder      | 1        | 1 | 1 |  |  |  | Fig. A-1<br>Fig. A-2<br><br>L=175mm |
| 2       | 315801-1121A   | GASKET, head        | 1        | 1 | 1 |  |  |  |                                     |
| 3       | 315801-1181A   | BOLT, cylinder head | 3        | 3 | 3 |  |  |  |                                     |
| 4       | 130G1045       | BOLT (10x45)        | 5        | 5 | 5 |  |  |  |                                     |
| 5       | 315801-1231A   | COVER, inspection   | 1        | 1 | 1 |  |  |  |                                     |
| 6       | 316470-1232-00 | GASKET              | 1        | 1 | 1 |  |  |  |                                     |
| 7       | 315801-1233A   | GASKET              | 1        | 1 | 1 |  |  |  |                                     |
| 8       | 315801-1510E   | BREATHER            | 1        | 1 | 1 |  |  |  |                                     |
| 9       | 130B0612       | BOLT (6x12)         | 2        | 2 | 2 |  |  |  |                                     |
| 10      | 315801-1310A   | AIR CLEANER ASSY    | 1        |   |   |  |  |  |                                     |
|         | 11010-2230     | AIR FILTER ASSY     |          | 1 | 1 |  |  |  |                                     |
| 11      | 315801-1388A   | NUT                 | 2        | 2 | 2 |  |  |  |                                     |
| 12      | 315801-1531B   | TUBE                | 1        |   |   |  |  |  |                                     |
|         | 702A071000     | TUBE, rubber        |          | 1 | 1 |  |  |  |                                     |
| 13      | 314401-1341A   | PIPE                | 1        | 1 | 1 |  |  |  |                                     |
| 14      | 315822-1331A   | PIPE, inlet         |          | 1 | 1 |  |  |  |                                     |
| 15      | 315822-1332A   | GASKET              |          | 2 | 2 |  |  |  |                                     |
| 16      | 312769-1533B   | ELBOW               |          | 1 | 1 |  |  |  |                                     |
| 17      | 313679-1532-00 | CLIP                |          | 1 | 1 |  |  |  |                                     |
| 18      | 172G0616       | STUD                |          | 2 | 2 |  |  |  |                                     |
| 19      | 311B0600       | NUT (6mm)           |          | 2 | 2 |  |  |  |                                     |
| 20      | 461F0600A      | WASHER, spring      |          | 2 | 2 |  |  |  |                                     |
| 21      | 315822-1400A   | MUFFLER ASSY        | 1        | 1 | 1 |  |  |  |                                     |
| 22      | 315822-1431B   | •COVER, muffler     | 1        | 1 | 1 |  |  |  |                                     |
| 23      | 315822-1432B   | •COVER, muffler     | 1        | 1 | 1 |  |  |  |                                     |
| 24      | 315822-1447A   | •PLATE, muffler     | 1        | 1 | 1 |  |  |  |                                     |
| 25      | 315822-1449A   | •PIPE, tail         | 1        | 1 | 1 |  |  |  |                                     |
| 26      | 314406-1455A   | •SPRING             | 1        | 1 | 1 |  |  |  |                                     |
| 27      | 314405-3092A   | •SCREW, tapping     | 4        | 4 | 4 |  |  |  |                                     |
| 28      | 110R0610       | •BOLT (6x10)        | 4        | 4 | 4 |  |  |  |                                     |
| 29      | 410B0600       | •WASHER             | 4        | 4 | 4 |  |  |  |                                     |
| 30      | 311752-3381A   | •WASHER, spring     | 4        | 4 | 4 |  |  |  |                                     |
| 31      | 315822-1433B   | COVER, exhaust pipe | 1        | 1 | 1 |  |  |  |                                     |
| 32      | 316470-1442-00 | GASKET              | 1        | 1 | 1 |  |  |  |                                     |
| 33      | 315822-1445B   | STAY, muffler       | 1        | 1 | 1 |  |  |  |                                     |
| 34      | 110R0610       | BOLT (6x10)         | 4        | 4 | 4 |  |  |  |                                     |
| 35      | 112B1018       | BOLT (10x18)        | 1        | 1 | 1 |  |  |  |                                     |
| 36      | 171G0818       | STUD                | 2        | 2 | 2 |  |  |  |                                     |
| 37      | 317R0800       | NUT (8mm)           | 2        | 2 | 2 |  |  |  |                                     |
| 38      | 410B0600       | WASHER              | 4        | 4 | 4 |  |  |  |                                     |
| 39      | 317194-1471-00 | WASHER              | 1        | 1 | 1 |  |  |  |                                     |
| 40      | 311752-3381A   | WASHER, spring      | 4        | 4 | 4 |  |  |  |                                     |

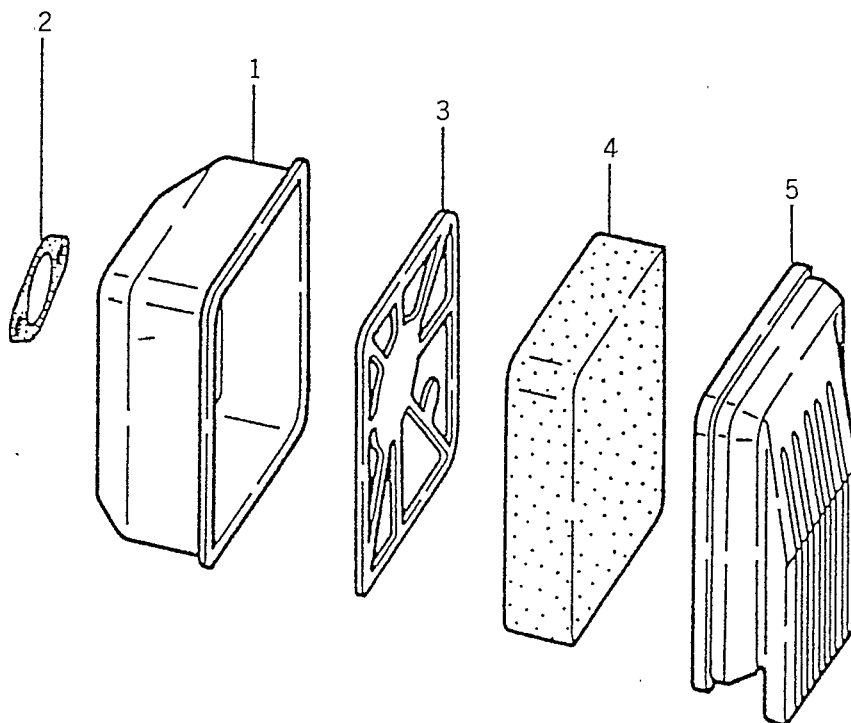
| Ref.No. | Part No.       | Part Name             | Quantity |    |    |  |  |  | Remarks    |
|---------|----------------|-----------------------|----------|----|----|--|--|--|------------|
|         |                |                       | A        | B  | C  |  |  |  |            |
| 41      | 461F0800       | WASHER, spring        | 2        | 2  | 2  |  |  |  |            |
| 42      | 12004-2074     | VALVE, intake         | 1        | 1  | 1  |  |  |  |            |
| 43      | 315801-2112A   | VALVE, exhaust        | 1        | 1  | 1  |  |  |  |            |
| 44      | 315801-2113A   | SPRING, valve         | 2        | 2  | 2  |  |  |  |            |
| 45      | 315801-2116A   | SEAT, spring          | 2        | 2  | 2  |  |  |  |            |
| 46      | 315801-2121A   | SEAT, spring          | 2        | 2  | 2  |  |  |  |            |
| 47      | 315801-2211A   | TAPPET                | 2        | 2  | 2  |  |  |  |            |
| 48      | 12044-2119     | SHAFT, cam            | 1        | 1  | 1  |  |  |  |            |
| 49      | 315801-3111F   | PISTON                | 1        | 1  | 1  |  |  |  | STD        |
|         | 13029-2075     | PISTON                | AR       | AR | AR |  |  |  | O/S 0.25mm |
|         | 13029-2076     | PISTON                | AR       | AR | AR |  |  |  | O/S 0.50mm |
| 50      | 315801-3010B   | PISTON RING SET       | 1        | 1  | 1  |  |  |  | STD        |
|         | 13025-2071     | PISTON RING SET       | AR       | AR | AR |  |  |  | O/S 0.25mm |
|         | 13025-2072     | PISTON RING SET       | AR       | AR | AR |  |  |  | O/S 0.50mm |
| 51      | 315801-3121A   | PIN, piston           | 1        | 1  | 1  |  |  |  |            |
| 52      | 315801-3122A   | RING, snap            | 2        | 2  | 2  |  |  |  |            |
| 53      | 315811-3210A   | CRANK SHAFT ASSY      | 1        | 1  | 1  |  |  |  |            |
| 54      | 315811-3217A   | •GEAR, crank          | 1        | 1  | 1  |  |  |  |            |
| 55      | 315801-3333A   | •GEAR, balancer       | 1        | 1  | 1  |  |  |  |            |
| 56      | 313650-2371-00 | •KEY                  | 1        | 1  | 1  |  |  |  |            |
| 57      | 312651-3321-00 | •KEY                  | 1        | 1  | 1  |  |  |  |            |
| 58      | 315801-3240B   | CONNECTING ROD ASSY   | 1        | 1  | 1  |  |  |  |            |
| 59      | 315801-3245A   | •BOLT, connecting rod | 2        | 2  | 2  |  |  |  |            |
| 60      | 317101-3272-00 | KEY                   | 1        | 1  | 1  |  |  |  |            |
| 61      | 315824-4110D   | CRANK CASE ASSY       | 1        |    |    |  |  |  |            |
|         | 49120-2129     | CRANK CASE COMP       |          | 1  | 1  |  |  |  |            |
| 62      | 315470-7214A   | •GASKET               | 2        |    |    |  |  |  |            |
| 63      | 315470-7441A   | •PLUG, drain          | 2        |    |    |  |  |  |            |
| 64      | 315801-4231A   | SEAL, oil             | 1        | 1  | 1  |  |  |  |            |
| 65      | 601A6206       | BEARING, ball (6206)  | 1        | 1  | 1  |  |  |  |            |
| 66      | 15001-2327     | CARBURETOR ASSY       | 1        |    |    |  |  |  | Fig. C-1   |
|         | 315831-6100B   | CARBURETOR ASSY       |          | 1  | 1  |  |  |  | Fig. C-1   |
| 67      | 315801-6181A   | INSULATOR             | 1        | 1  | 1  |  |  |  |            |
| 68      | 315801-6184A   | GASKET                | 2        | 2  | 2  |  |  |  |            |
| 69      | 172G0685       | STUD                  | 2        |    |    |  |  |  |            |
|         | 172G0690       | STUD                  |          | 2  | 2  |  |  |  |            |
| 70      | 51002-6052-YY  | FUEL TANK ASSY        | 1        |    |    |  |  |  |            |
|         | 51002-6026-YY  | FUEL TANK ASSY        |          | 1  | 1  |  |  |  |            |
| 71      | 315801-6640F   | •TANK CAP ASSY        | 1        |    |    |  |  |  |            |
|         | 51048-2055     | •TANK CAP ASSY        |          | 1  | 1  |  |  |  |            |
| 72      | 315801-6643B   | ••GASKET              | 1        | 1  | 1  |  |  |  |            |
| 73      | 315801-6644A   | ••SPRING              | 1        | 1  | 1  |  |  |  |            |

| Ref.No. | Part No.       | Part Name            | Quantity |   |   |  |  |  | Remarks  |
|---------|----------------|----------------------|----------|---|---|--|--|--|----------|
|         |                |                      | A        | B | C |  |  |  |          |
| 74      | 314401-6732A   | ••SCREW              | 2        | 2 | 2 |  |  |  | Fig. F-1 |
| 75      | 315801-6661F   | •STRAINER, fuel      | 1        | 1 | 1 |  |  |  |          |
| 76      | 315801-6665E   | •GAUGE, fuel         | 1        | 1 | 1 |  |  |  |          |
| 77      | 315801-6577A   | •SCREW               | 2        | 2 | 2 |  |  |  |          |
| 78      | 315801-6510A   | FILTER ASSY          | 1        | 1 | 1 |  |  |  |          |
| 79      | 315801-6625A   | WASHER               | 2        | 2 | 2 |  |  |  |          |
| 80      | 315801-6577A   | SCREW                | 2        | 2 | 2 |  |  |  |          |
| 81      | 92059-2019     | TUBE                 | 1        | 1 | 1 |  |  |  |          |
| 82      | 313679-6812-00 | CLIP                 | 2        | 2 | 2 |  |  |  |          |
| 83      | 26011-2128     | WIRE, lead           |          | 1 | 1 |  |  |  |          |
| 84      | 315801-8511A   | SWITCH, stop         | 1        |   |   |  |  |  |          |
|         | 27010-2127     | SWITCH, stop         |          | 1 | 1 |  |  |  |          |
| 85      | 318B0800       | NUT (8mm)            |          | 1 | 1 |  |  |  |          |
| 86      | 461F0800       | WASHER, spring       |          | 1 | 1 |  |  |  |          |
| 87      | 315853-1611A   | CASE, spiral         | 1        | 1 | 1 |  |  |  |          |
| 88      | 315821-1631A   | COVER, cylinder head | 1        | 1 | 1 |  |  |  |          |
| 89      | 315821-1632B   | COVER, cylinder      | 1        | 1 | 1 |  |  |  |          |
| 90      | 130B0612       | BOLT (6x12)          | 5        | 5 | 5 |  |  |  |          |
| 91      | 314496-1627A   | PLATE                |          | 1 | 1 |  |  |  |          |
| 92      | 315801-5211C   | ARM, governor        | 1        | 1 | 1 |  |  |  |          |
| 93      | 110B0630       | BOLT (6x30)          | 1        | 1 | 1 |  |  |  |          |
| 94      | 311B0600       | NUT (6mm)            | 1        | 1 | 1 |  |  |  |          |
| 95      | 411B0600       | WASHER               | 1        | 1 | 1 |  |  |  |          |
| 96      | 315801-5231B   | LINK, governor       | 1        | 1 | 1 |  |  |  |          |
| 97      | 315801-5232B   | SPRING, link         | 1        | 1 | 1 |  |  |  |          |
| 98      | 315801-5310A   | LEVER, control       | 1        |   |   |  |  |  |          |
|         | 13236-2081     | LEVER COMP           |          | 1 | 1 |  |  |  |          |
| 99      | 315801-5314A   | SPRING, governor     | 1        | 1 | 1 |  |  |  |          |
| 100     | 315801-5317B   | SPRING, return       | 1        |   |   |  |  |  |          |
| 101     | 315801-5335A   | BRACKET              | 1        |   |   |  |  |  |          |
|         | 39184-2054     | BRACKET ASSY         |          | 1 | 1 |  |  |  |          |
| 102     | 315801-5337A   | BRACKET              | 1        | 1 | 1 |  |  |  |          |
| 103     | 314401-5383A   | WASHER               | 1        | 1 | 1 |  |  |  |          |
| 104     | 314401-5385A   | NUT                  | 1        | 1 | 1 |  |  |  |          |
| 105     | 314401-5388A   | SPRING               | 1        | 1 | 1 |  |  |  |          |
| 106     | 315801-5321A   | SPRING               | 2        | 2 | 2 |  |  |  |          |
| 107     | 214B0516A      | SCREW (5x16)         | 1        |   |   |  |  |  |          |
| 108     | 316671-5381A   | BOLT                 | 1        |   |   |  |  |  |          |
| 109     | 130B0612       | BOLT (6x12)          | 2        |   |   |  |  |  |          |
|         | 130B0616       | BOLT (6x16)          |          | 2 | 2 |  |  |  |          |
| 110     | 214B0518       | SCREW (5x18)         | 1        | 1 | 1 |  |  |  |          |
| 111     | 11044-2108     | BRACKET              |          | 1 | 1 |  |  |  |          |

| Ref.No. | Part No.       | Part Name             | Quantity |   |   |  |  |  | Remarks |
|---------|----------------|-----------------------|----------|---|---|--|--|--|---------|
|         |                |                       | A        | B | C |  |  |  |         |
| 112     | 92037-2020     | CLAMP                 |          | 1 | 1 |  |  |  |         |
| 113     | 315501-5381A   | BOLT                  |          | 1 | 1 |  |  |  |         |
| 114     | 411B0500       | WASHER                |          | 1 | 1 |  |  |  |         |
| 115     | 315822-1332A   | GASKET                |          | 1 | 1 |  |  |  |         |
| 116     | 315723-5514A   | BRACKET               |          | 1 | 1 |  |  |  |         |
| 117     | 31368A-5513-00 | LINK, choke           |          | 1 | 1 |  |  |  |         |
| 118     | 317196-5515-00 | GROMMET               |          | 1 | 1 |  |  |  |         |
| 119     | 315801-3331A   | BALANCER, dynamic     | 1        | 1 | 1 |  |  |  |         |
| 120     | 49015-6020     | CRANK CASE COVER COMP | 1        | 1 | 1 |  |  |  |         |
| 121     | 315801-4124C   | GASKET                | 1        | 1 | 1 |  |  |  |         |
| 122     | 315801-4235A   | SEAL, oil             | 1        | 1 | 1 |  |  |  |         |
| 123     | 315850-4235A   | SEAL, oil             | 1        | 1 | 1 |  |  |  |         |
| 124     | 130B0828       | BOLT (8x28)           | 2        | 2 | 2 |  |  |  |         |
| 125     | 130B0835       | BOLT (8x35)           | 7        | 7 | 7 |  |  |  |         |
| 126     | 551A0816       | PIN, dowel            | 2        | 2 | 2 |  |  |  |         |
| 127     | 601A6206       | BEARING, ball (6206)  | 1        | 1 | 1 |  |  |  |         |
| 128     | 601A6204       | BEARING, ball (6204)  | 1        | 1 | 1 |  |  |  |         |
| 129     | 315801-5110A   | GOVERNOR ASSY         | 1        | 1 | 1 |  |  |  |         |
| 130     | 314401-5121B   | SLEEVE, governor      | 1        | 1 | 1 |  |  |  |         |
| 131     | 315801-5147A   | COVER                 | 1        | 1 | 1 |  |  |  |         |
| 132     | 314405-3092A   | SCREW                 | 3        | 3 | 3 |  |  |  |         |
| 133     | 315801-5122A   | TIP, governor         | 1        | 1 | 1 |  |  |  |         |
| 134     | 554A0600       | PIN, snap             | 1        | 1 | 1 |  |  |  |         |
| 135     | 314401-5135A   | WASHER                | 1        | 1 | 1 |  |  |  |         |
| 136     | 410B0600       | WASHER                | 2        | 2 | 2 |  |  |  |         |
| 137     | 315853-6711A   | BRACKET, tank         | 1        | 1 | 1 |  |  |  |         |
| 138     | 187B0614       | BOLT (6x14)           | 4        | 4 | 4 |  |  |  |         |
| 139     | 315801-6723A   | DAMPER                | 2        | 2 | 2 |  |  |  |         |
| 140     | 315827-1482A   | BOLT                  | 4        | 4 | 4 |  |  |  |         |
| 141     | 315827-6741A   | COLLAR                | 2        | 2 | 2 |  |  |  |         |
| 142     | 315827-6742A   | COLLAR                | 2        | 2 | 2 |  |  |  |         |
| 143     | 315801-7411A   | GAUGE, oil            | 2        | 2 | 2 |  |  |  |         |
| 144     | 315192-7432-00 | O-RING                | 2        | 2 | 2 |  |  |  |         |
| 145     | 315470-7441A   | PLUG, drain           | 1        | 3 | 3 |  |  |  |         |
| 146     | 315470-7214A   | GASKET                | 1        | 3 | 3 |  |  |  |         |
| 147     | 315823-7448C   | ELBOW                 | 1        | 1 | 1 |  |  |  |         |
| 148     | 670B2018       | O-RING                | 1        | 1 | 1 |  |  |  |         |
| 149     | 150B0640       | BOLT (6x40)           | 2        | 2 | 2 |  |  |  |         |
| 150     | 315811-8111A   | FLYWHEEL              | 1        | 1 |   |  |  |  |         |
|         | 21194-2121     | FLYWHEEL COMP         |          |   | 1 |  |  |  |         |
| 151     | 315811-8103A   | COIL, ignition        | 1        | 1 | 1 |  |  |  |         |
| 152     | 315801-8124A   | COIL, lighting        | 1        | 1 | 1 |  |  |  |         |

| Ref.No. | Part No.       | Part Name               | Quantity |   |   |  |  |  | Remarks  |
|---------|----------------|-------------------------|----------|---|---|--|--|--|----------|
|         |                |                         | A        | B | C |  |  |  |          |
| 153     | 315801-8465B   | IGNITER                 | 1        | 1 | 1 |  |  |  |          |
| 154     | 315801-8164A   | GROMMET                 | 1        | 1 | 1 |  |  |  |          |
| 155     | 315801-8165A   | GROMMET                 | 1        | 1 | 1 |  |  |  |          |
| 156     | 31362A-8168-00 | TUBE                    | 1        | 1 | 1 |  |  |  |          |
| 157     | 315601-6732A   | SCREW                   | 2        | 2 | 2 |  |  |  |          |
| 158     | 315801-6625A   | WASHER                  | 4        | 4 | 4 |  |  |  |          |
| 159     | 180B0625       | BOLT (6x25)             | 2        | 2 | 2 |  |  |  |          |
| 160     | 180B0630       | BOLT (6x30)             | 2        | 2 | 2 |  |  |  |          |
| 161     | 313650-2371-00 | KEY                     | 1        | 1 | 1 |  |  |  |          |
| 162     | 314G1400       | NUT (14mm)              | 1        | 1 |   |  |  |  |          |
|         | 92015-2157     | NUT                     |          |   | 1 |  |  |  |          |
| 163     | 314401-3482A   | WASHER                  | 1        | 1 | 1 |  |  |  |          |
| 164     | 316670-8161-00 | CLAMP                   | 1        |   |   |  |  |  |          |
| 165     | 315822-8468A   | PLATE                   |          | 1 | 1 |  |  |  |          |
| 166     | 130B0612       | BOLT (6x12)             | 1        | 2 | 2 |  |  |  |          |
| 167     | 316691-8577A   | BAND                    | 1        | 1 | 1 |  |  |  |          |
| 168     | 315821-8410A   | PLUG, spark (NGK BP4HS) | 1        | 1 | 1 |  |  |  |          |
| 169     | 317270-8418B   | CAP, plug               | 1        | 1 | 1 |  |  |  |          |
| 170     | 317270-8419A   | SPRING                  | 1        | 1 | 1 |  |  |  |          |
| 171     | 49088-2085-9H  | RECOIL STARTER ASSY     | 1        | 1 | 1 |  |  |  | Fig. R-1 |
| 172     | 315801-3432A   | PULLEY                  | 1        | 1 |   |  |  |  |          |
|         | 49080-2111     | PULLEY                  |          |   | 1 |  |  |  |          |
| 173     | 130B0612       | BOLT (6x12)             | 3        | 3 | 3 |  |  |  |          |
| 174     | 315811-0811A   | LABEL, mark             | 1        | 1 | 1 |  |  |  | ★★       |
| 175     | 315801-0845A   | LABEL                   | 1        | 1 | 1 |  |  |  | ★★       |
| 176     | 315813-0817A   | LABEL                   | 1        | 1 | 1 |  |  |  | ★★       |

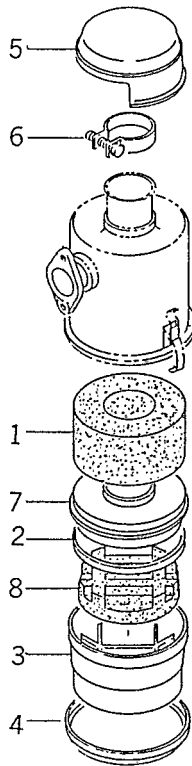
Fig. A-1 AIR CLEANER



| Ref.No. | Part No.     | Part Name           | Quantity |   |   |  |  |   | Remarks |
|---------|--------------|---------------------|----------|---|---|--|--|---|---------|
|         |              |                     | A        | B | C |  |  | . |         |
|         | 315801-1310A | AIR CLEANER ASSY    | 1        |   |   |  |  |   |         |
| A-1- 1  | 315801-1311A | •CASE, air cleaner  | 1        |   |   |  |  |   |         |
| A-1- 2  | 315801-1332A | ••GASKET            | 1        |   |   |  |  |   |         |
| A-1- 3  | 315801-1327A | •PLATE, air cleaner | 1        |   |   |  |  |   |         |
| A-1- 4  | 315801-1312A | •ELEMENT            | 1        |   |   |  |  |   |         |
| A-1- 5  | 315801-1313A | •COVER, air cleaner | 1        |   |   |  |  |   |         |



Fig. A-2 AIR CLEANER



| Ref.No. | Part No.       | Part Name         | Quantity |   |   |  |  |  | Remarks |
|---------|----------------|-------------------|----------|---|---|--|--|--|---------|
|         |                |                   | A        | B | C |  |  |  |         |
|         | 11010-2230     | AIR FILTER ASSY   |          | 1 | 1 |  |  |  |         |
| A-2- 1  | 49064-2054     | ●ELEMENT          |          | 1 | 1 |  |  |  |         |
| A-2- 2  | 314251-1323-00 | ●GASKET           |          | 1 | 1 |  |  |  |         |
| A-2- 3  | 315640-1321A   | ●PAN, oil         |          | 1 | 1 |  |  |  |         |
| A-2- 4  | 314251-1319-00 | ●RING             |          | 1 | 1 |  |  |  |         |
| A-2- 5  | 315640-1316A   | ●CAP, air filter  |          | 1 | 1 |  |  |  |         |
| A-2- 6  | 315640-1315A   | ●BAND, air filter |          | 1 | 1 |  |  |  |         |
| A-2- 7  | 59366-2059     | ●GRATE            |          | 1 | 1 |  |  |  |         |
| A-2- 8  | 49064-2055     | ●ELEMENT          |          | 1 | 1 |  |  |  |         |

Fig. C-1 CARBURETOR

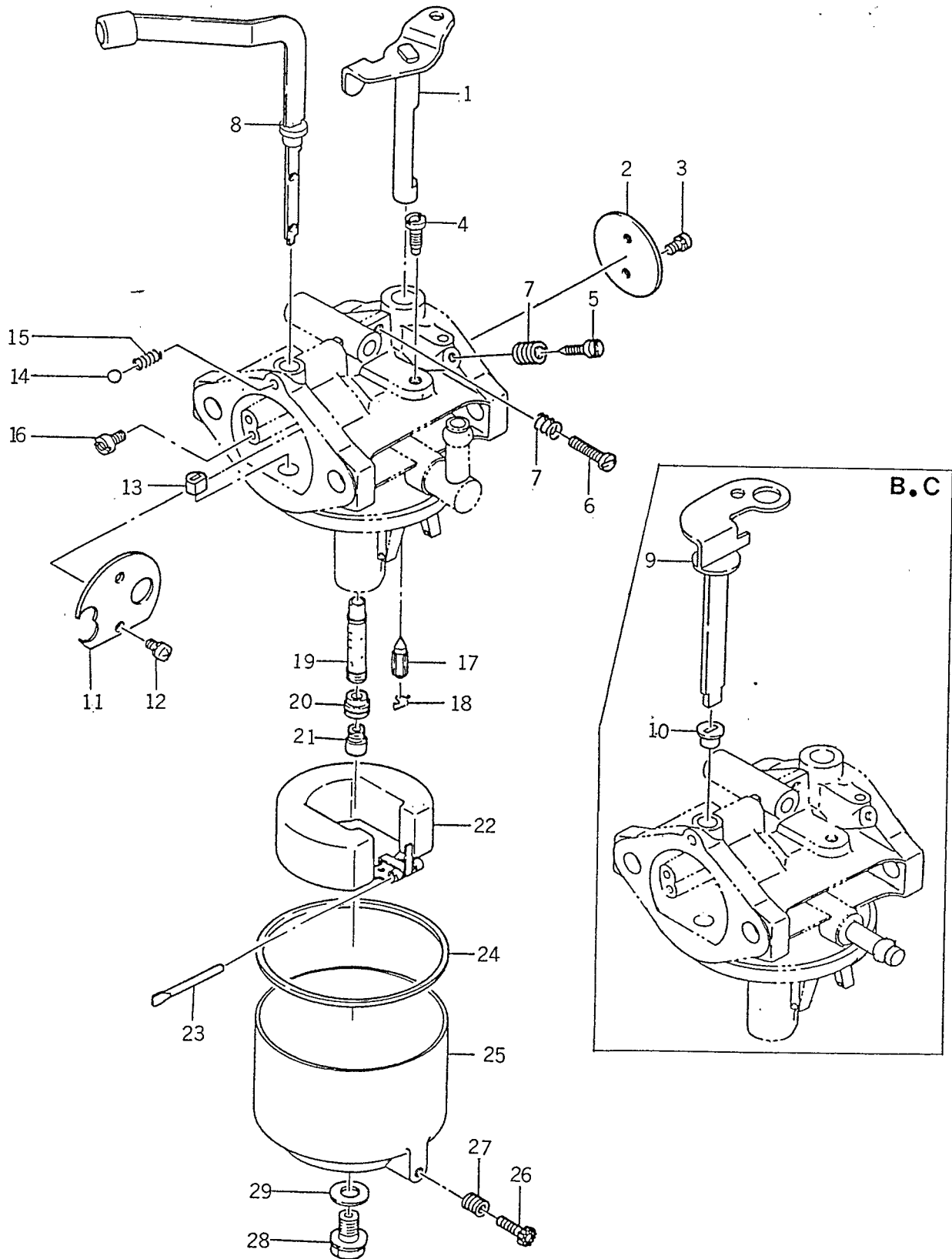
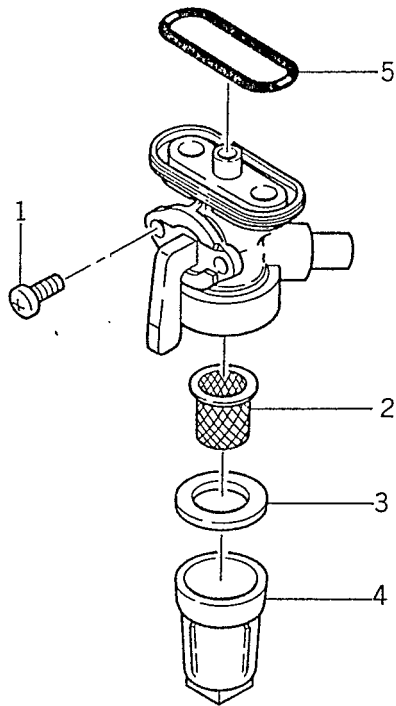


Fig. C-1 CARBURETOR

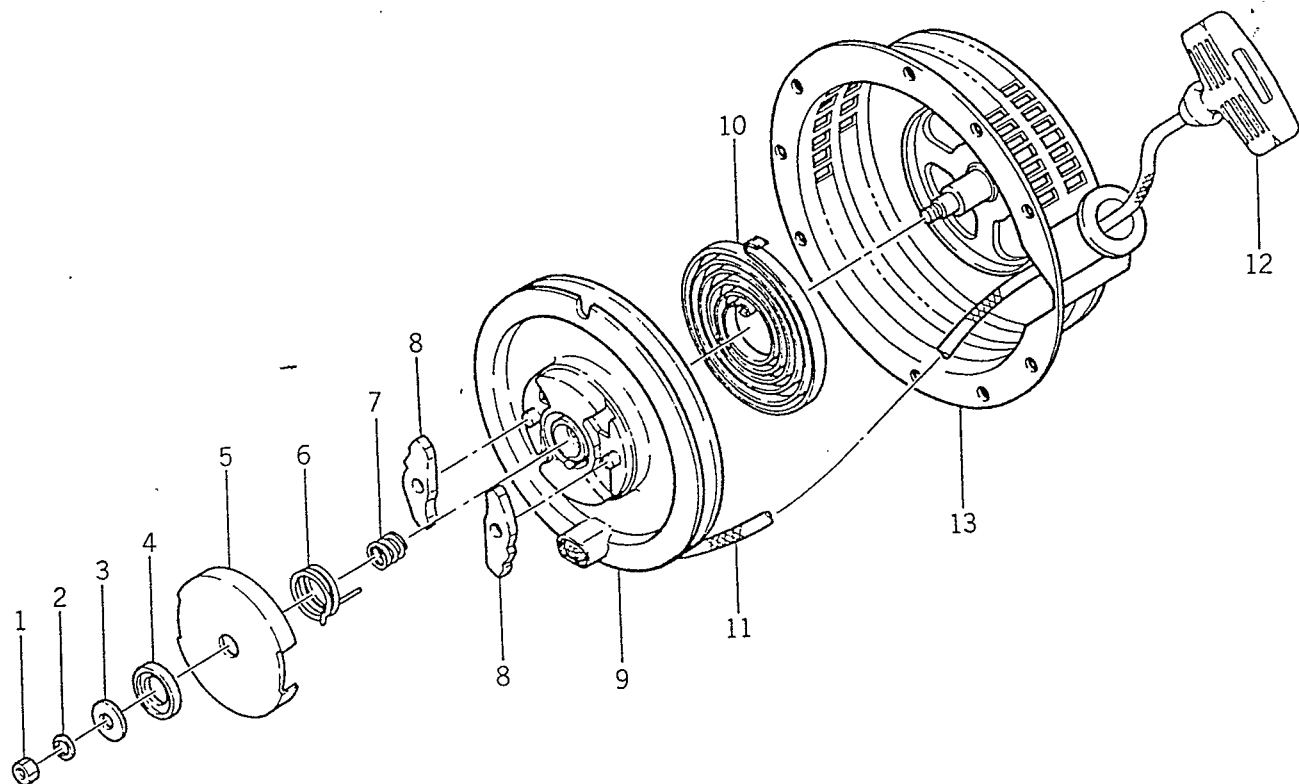
| Ref.No. | Part No.       | Part Name               | Quantity |   |   |  |  |  | Remarks |
|---------|----------------|-------------------------|----------|---|---|--|--|--|---------|
|         |                |                         | A        | B | C |  |  |  |         |
|         | 15001-2327     | CARBURETOR ASSY         | 1        |   |   |  |  |  |         |
|         | 315831-6100B   | CARBURETOR ASSY         |          | 1 | 1 |  |  |  |         |
| C-1- 1  | 315823-6139A   | •SHAFT, throttle        | 1        | 1 | 1 |  |  |  |         |
| C-1- 2  | 316670-6101A   | •VALVE, throttle (#110) | 1        | 1 | 1 |  |  |  |         |
| C-1- 3  | 316550-6137A   | •SCREW                  | 2        | 2 | 2 |  |  |  |         |
| C-1- 4  | 313650-6112-00 | •JET, pilot (#45)       | 1        | 1 | 1 |  |  |  |         |
| C-1- 5  | 313650-6114-00 | •SCREW, pilot           | 1        | 1 | 1 |  |  |  |         |
| C-1- 6  | 214B 0414      | •SCREW (4x14)           | 1        | 1 | 1 |  |  |  |         |
| C-1- 7  | 312750-6116-00 | •SPRING                 | 2        | 2 | 2 |  |  |  |         |
| C-1- 8  | 16041-2053     | •CHOKE SHAFT ASSY       | 1        |   |   |  |  |  |         |
| C-1- 9  | 315831-6142A   | •SHAFT, choke           |          | 1 | 1 |  |  |  |         |
| C-1-10  | 314598-6157A   | •COLLAR                 |          | 2 | 2 |  |  |  |         |
| C-1-11  | 315801-6102A   | •VALVE, choke           | 1        | 1 | 1 |  |  |  |         |
| C-1-12  | 314572-6137A   | •SCREW                  | 2        | 2 | 2 |  |  |  |         |
| C-1-13  | 314598-6138A   | •COLLAR                 | 1        | 1 | 1 |  |  |  |         |
| C-1-14  | 313122-6104-00 | •BALL, steel            | 1        | 1 | 1 |  |  |  |         |
| C-1-15  | 313122-6103-00 | •SPRING                 | 1        | 1 | 1 |  |  |  |         |
| C-1-16  | 313550-6113-10 | •JET, air (#1.4)        | 1        |   |   |  |  |  |         |
|         | 315723-6113A   | •JET, air (#1.5)        |          | 1 | 1 |  |  |  |         |
| C-1-17  | 315823-6122A   | •VALVE, needle          | 1        | 1 | 1 |  |  |  |         |
| C-1-18  | 315721-6134A   | •CLIP                   | 1        | 1 | 1 |  |  |  |         |
| C-1-19  | 315721-6129A   | •NOZZLE, main (#6A)     | 1        | 1 | 1 |  |  |  |         |
| C-1-20  | 315721-6155A   | •HOLDER, main jet       | 1        | 1 | 1 |  |  |  |         |
| C-1-21  | 315801-6132A   | •JET, main (#87.5)      | 1        |   |   |  |  |  |         |
|         | 315822-6132A   | •JET, main (#92.5)      |          | 1 | 1 |  |  |  |         |
| C-1-22  | 315801-6126A   | •FLOAT                  | 1        | 1 | 1 |  |  |  |         |
| C-1-23  | 314499-6127A   | •PIN, float             | 1        | 1 | 1 |  |  |  |         |
| C-1-24  | 313650-6128-00 | •GASKET                 | 1        | 1 | 1 |  |  |  |         |
| C-1-25  | 16020-2051     | •FLOAT CHAMBER ASSY     | 1        | 1 | 1 |  |  |  |         |
| C-1-26  | 315822-6133A   | ••SCREW, drain          | 1        | 1 | 1 |  |  |  |         |
| C-1-27  | 313122-6116-00 | ••SPRING                | 1        | 1 | 1 |  |  |  |         |
| C-1-28  | 314596-6143A   | •BOLT                   | 1        | 1 | 1 |  |  |  |         |
| C-1-29  | 314499-6159A   | •WASHER                 | 1        | 1 | 1 |  |  |  |         |

# Fig. F-1 FILTER



| Ref.No. | Part No.     | Part Name    | Quantity |   |   |  |  |  | Remarks |
|---------|--------------|--------------|----------|---|---|--|--|--|---------|
|         |              |              | A        | B | C |  |  |  |         |
|         | 315801-6510A | FILTER ASSY  | 1        | 1 | 1 |  |  |  |         |
| F-1- 1  | 315801-6517A | •SCREW       | 2        | 2 | 2 |  |  |  |         |
| F-1- 2  | 315801-6519A | •STRAINER    | 1        | 1 | 1 |  |  |  |         |
| F-1- 3  | 311220-6518B | •GASKET      | 1        | 1 | 1 |  |  |  |         |
| F-1- 4  | 315801-6521A | •POT, filter | 1        | 1 | 1 |  |  |  |         |
| F-1- 5  | 315801-6512A | •O-RING      | 1        | 1 | 1 |  |  |  |         |

Fig. R-1 RECOIL STARTER



| Ref.No. | Part No.       | Part Name               | Quantity |   |   |  |  |  | Remarks |
|---------|----------------|-------------------------|----------|---|---|--|--|--|---------|
|         |                |                         | A        | B | C |  |  |  |         |
|         | 49088-2085-9H  | RECOIL STARTER ASSY     | 1        | 1 | 1 |  |  |  |         |
| R-1- 1  | 311B0600       | •NUT (6mm)              | 1        | 1 | 1 |  |  |  |         |
| R-1- 2  | 461F0600A      | •WASHER, spring         | 1        | 1 | 1 |  |  |  |         |
| R-1- 3  | 316420-3442B   | •WASHER, thrust         | 1        | 1 | 1 |  |  |  |         |
| R-1- 4  | 316451-3456A   | •WASHER, thrust         | 1        | 1 | 1 |  |  |  |         |
| R-1- 5  | 316420-3449B   | •COVER, retainer        | 1        | 1 | 1 |  |  |  |         |
| R-1- 6  | 316420-3448A   | •SPRING, return         | 1        | 1 | 1 |  |  |  |         |
| R-1- 7  | 316420-3446A   | •SPRING                 | 1        | 1 | 1 |  |  |  |         |
| R-1- 8  | 316420-3445B   | •PAWL, recoil           | 2        | 2 | 2 |  |  |  |         |
| R-1- 9  | 316451-3441A   | •REEL, recoil           | 1        | 1 | 1 |  |  |  |         |
| R-1-10  | 318863-3452-00 | •SPRING, recoil         | 1        | 1 | 1 |  |  |  |         |
| R-1-11  | 316420-3453A   | •ROPE (6x1620)          | 1        | 1 | 1 |  |  |  |         |
| R-1-12  | 312211-3454-00 | •HANDLE, recoil starter | 1        | 1 | 1 |  |  |  |         |
| R-1-13  | 315811-3437A   | •CASE, recoil starter   | 1        | 1 | 1 |  |  |  |         |