



TRIMMER/BRUSHCUTTER

MODELS :
BC430DWM
BC430FWM
BC431DWM
BC431FWM

SERVICE PARTS LIST

EFFECTIVE :
SEPTEMBER 1990

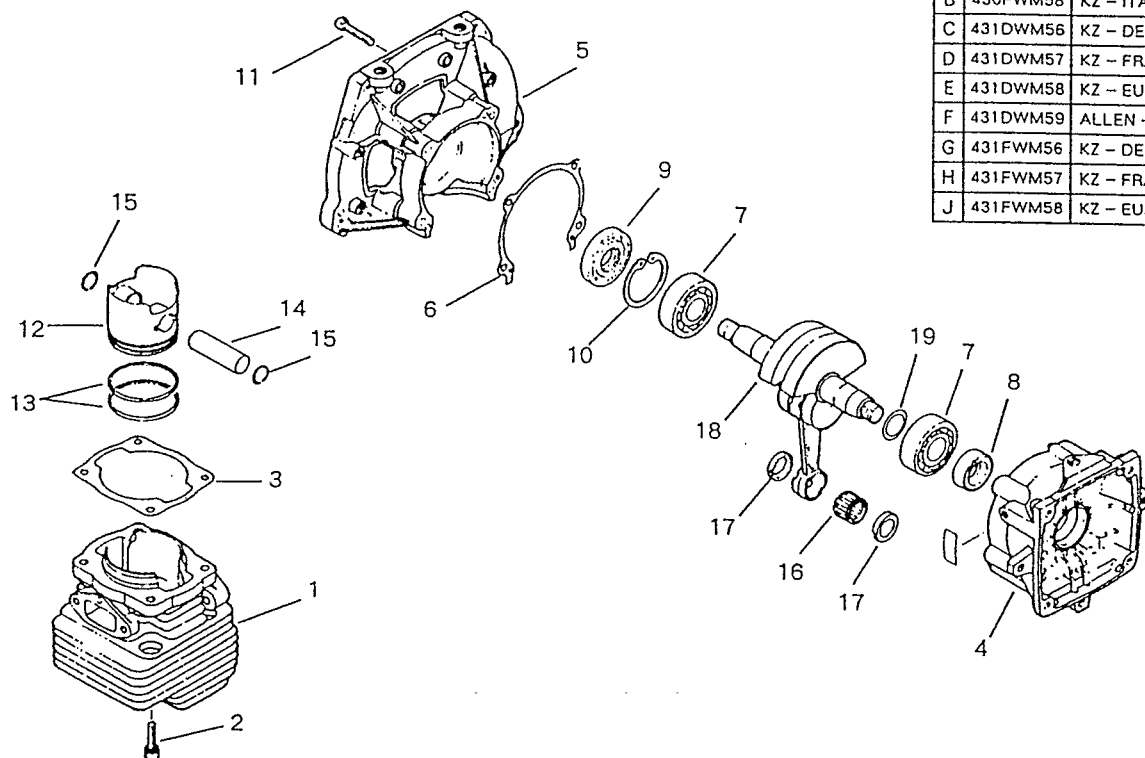
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FIG. 1 ENGINE BLOCK

MODEL CODE

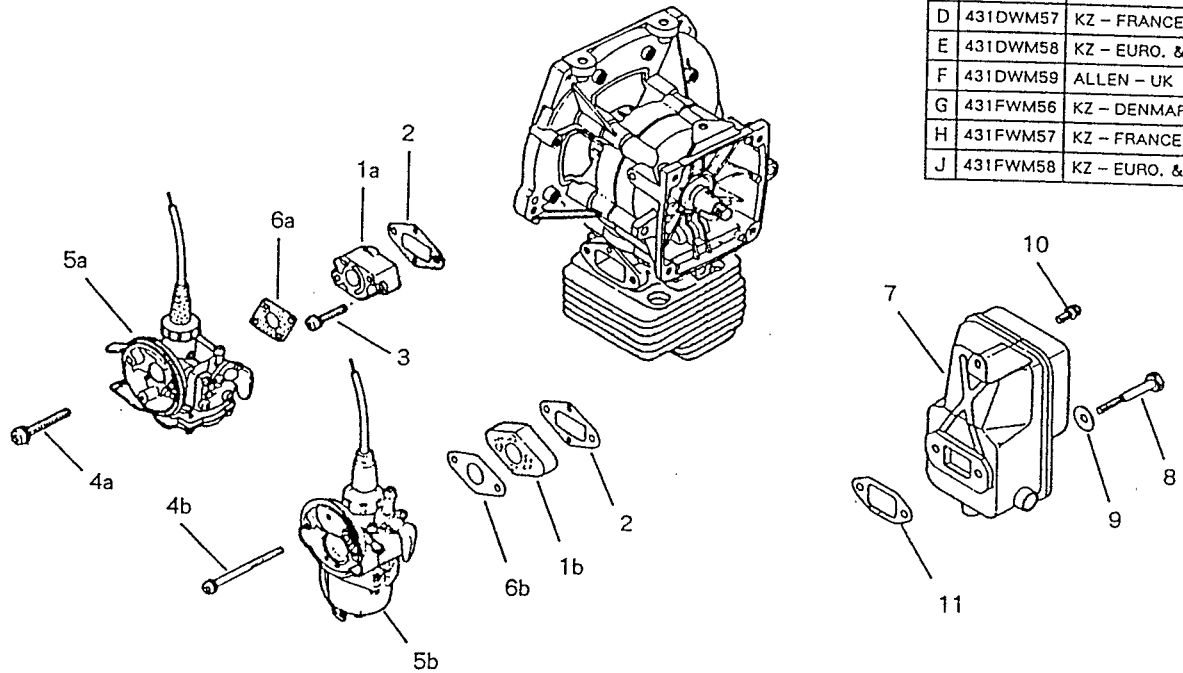
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER



Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	CYLINDER	1400 - 12112	4 & 5 * 1400 - 21100 * 1400 - 21100	1	1	1	1	1	1	1	1	1	
2	BOLT (M5x20)	3310 - 12280		4	4	4	4	4	4	4	4	4	
3	GASKET	1400 - 13121		1	1	1	1	1	1	1	1	1	
	CRANKCASE COMP.	1400 - 21100		1	1	1	1	1	1	1	1	1	
4	CRANKCASE (S)	*		1	1	1	1	1	1	1	1	1	
5	CRANKCASE (F)	*		1	1	1	1	1	1	1	1	1	
6	GASKET	1400 - 21140		1	1	1	1	1	1	1	1	1	
7	BEARING	06030 - 06202		2	2	2	2	2	2	2	2	2	
8	OIL SEAL (S)	1520 - 21220		1	1	1	1	1	1	1	1	1	
9	OIL SEAL (F)	1400 - 21220		1	1	1	1	1	1	1	1	1	
10	SNAP RING	04065 - 03515		1	1	1	1	1	1	1	1	1	
11	SCREW (M5x30)	0260 - 00530		4	4	4	4	4	4	4	4	4	
12	PISTON	1400 - 41111		1	1	1	1	1	1	1	1	1	
13	PISTON RING	1400 - 41220		2	2	2	2	2	2	2	2	2	
14	PISTON PIN	1400 - 41310		1	1	1	1	1	1	1	1	1	
15	SNAP RING	3350 - 41320		2	2	2	2	2	2	2	2	2	
16	BEARING	1400 - 41410		1	1	1	1	1	1	1	1	1	
17	THRUST WASHER	2616 - 41510		2	2	2	2	2	2	2	2	2	
18	CRANKSHAFT COMP.	1400 - 42001		1	1	1	1	1	1	1	1	1	
19	SHIM (22x15x0.1)	1300 - 42410	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		

FIG. 2

INTAKE & EXHAUST



MODEL CODE

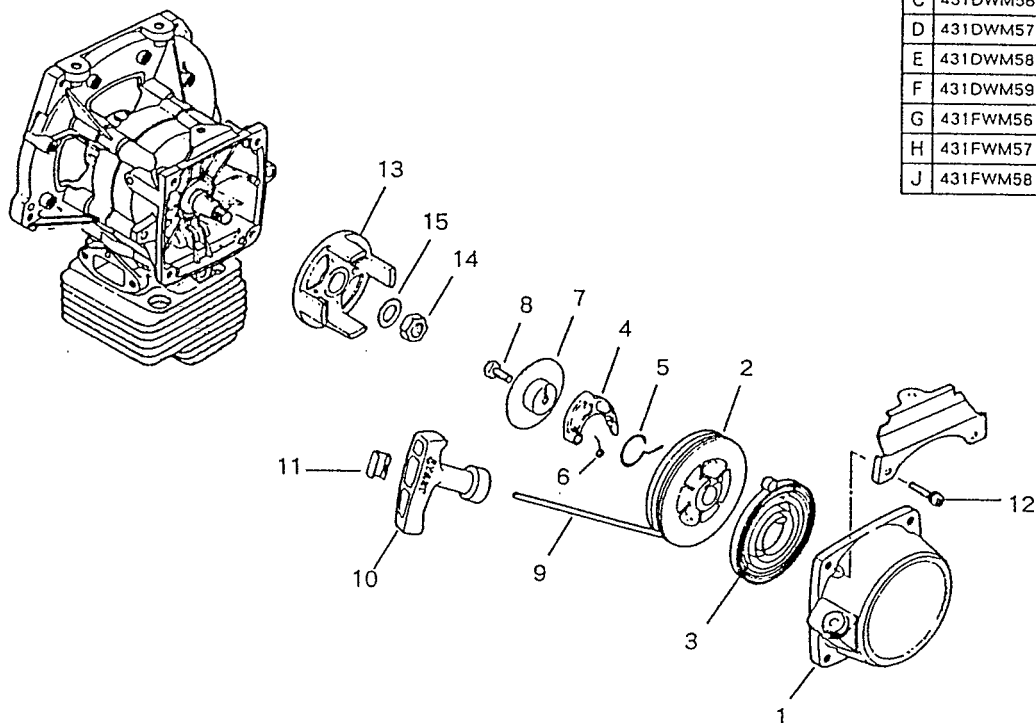
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B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1a	INSULATOR	1420 - 13160	□ Fig.9 □ Fig.11	1	•	1	1	1	1	•	•	•	
1b	INSULATOR	1400 - 13160		•	1	•	•	•	•	1	1	1	
2	GASKET	1400 - 13150		1	1	1	1	1	1	1	1	1	
3	SCREW (M5x25)	0260 - 30525		2	•	2	2	2	2	•	•	•	
4a	SCREW (M5x40)	0260 - 30540		2	•	2	2	2	2	•	•	•	
4b	SCREW (M5x60)	0260 - 30560		•	2	•	•	•	•	2	2	2	
5a	CARBURETOR ASS'Y	1422 - 81000		1	•	1	1	1	1	•	•	•	
5b	CARBURETOR ASS'Y	1403 - 81000		•	1	•	•	•	•	1	1	1	
6a	GASKET	1420 - 13130		1	•	1	1	1	1	•	•	•	
6b	GASKET	1400 - 13130		•	1	•	•	•	•	1	1	1	
7	MUFFLER	1400 - 15111		1	1	1	1	1	1	1	1	1	
8	BOLT (M6x65)	0212 - 50665		2	2	2	2	2	2	2	2	2	
9	FLAT WASHER	1140 - 51230		2	2	2	2	2	2	2	2	2	
10	SCREW (M5x12)	1400 - 15510		1	1	1	1	1	1	1	1	1	
11	GASKET	1400 - 13142		1	1	1	1	1	1	1	1	1	

• : Part not assigned for the version.

() : Optional part.

FIG. 3 STARTER

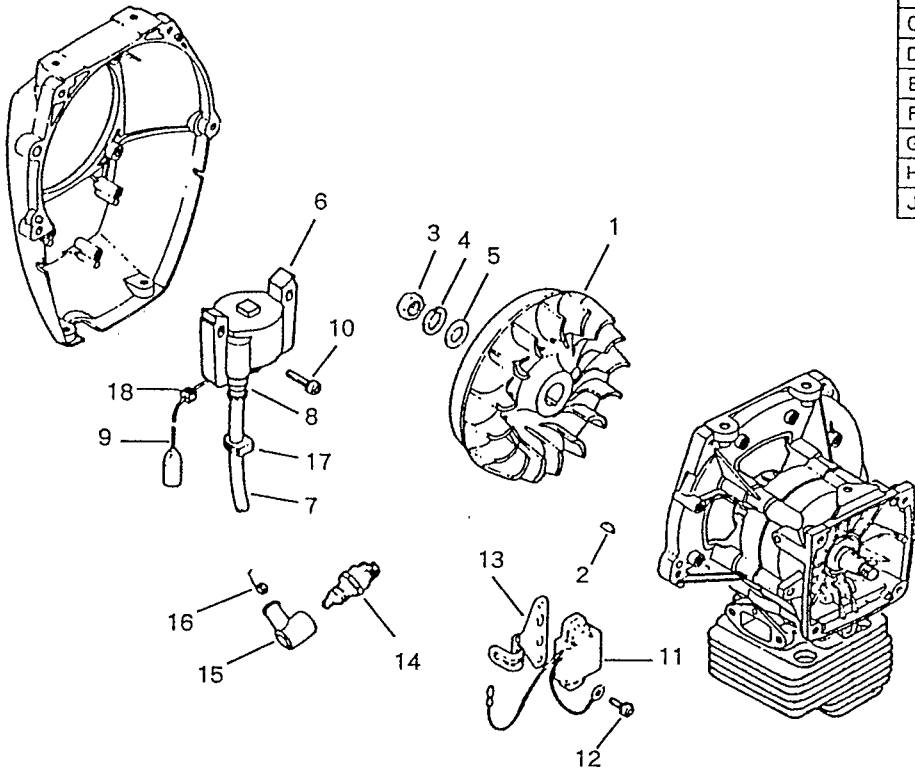


MODEL CODE

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B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
	RECOIL STARTER ASS'Y	1400 - 75100	1 to 11	1	1	1	1	1	1	1	1	1	
1	CASE	*	* 1400 - 75100	1	1	1	1	1	1	1	1	1	
2	REEL	1400 - 75120		1	1	1	1	1	1	1	1	1	
3	SPRING, spiral	1400 - 75130		1	1	1	1	1	1	1	1	1	
4	RATCHET	1400 - 75140		1	1	1	1	1	1	1	1	1	
5	SPRING, friction	1180 - 75251		1	1	1	1	1	1	1	1	1	
6	SPRING, return	1179 - 75320		1	1	1	1	1	1	1	1	1	
7	RETAINER	1400 - 75180		1	1	1	1	1	1	1	1	1	
8	SCREW	1179 - 75271		1	1	1	1	1	1	1	1	1	
9	ROPE	1400 - 75160		1	1	1	1	1	1	1	1	1	
10	KNOB	1400 - 75170		1	1	1	1	1	1	1	1	1	
11	CAP	1179 - 75340		1	1	1	1	1	1	1	1	1	
12	SCREW (M5x20)	1400 - 75510		4	4	4	4	4	4	4	4	4	
13	PULLEY	1400 - 75211		1	1	1	1	1	1	1	1	1	
14	NUT	1100 - 43231		1	1	1	1	1	1	1	1	1	
15	FLAT WASHER	01641 - 21016		1	1	1	1	1	1	1	1	1	

FIG. 4 IGNITION GROUP



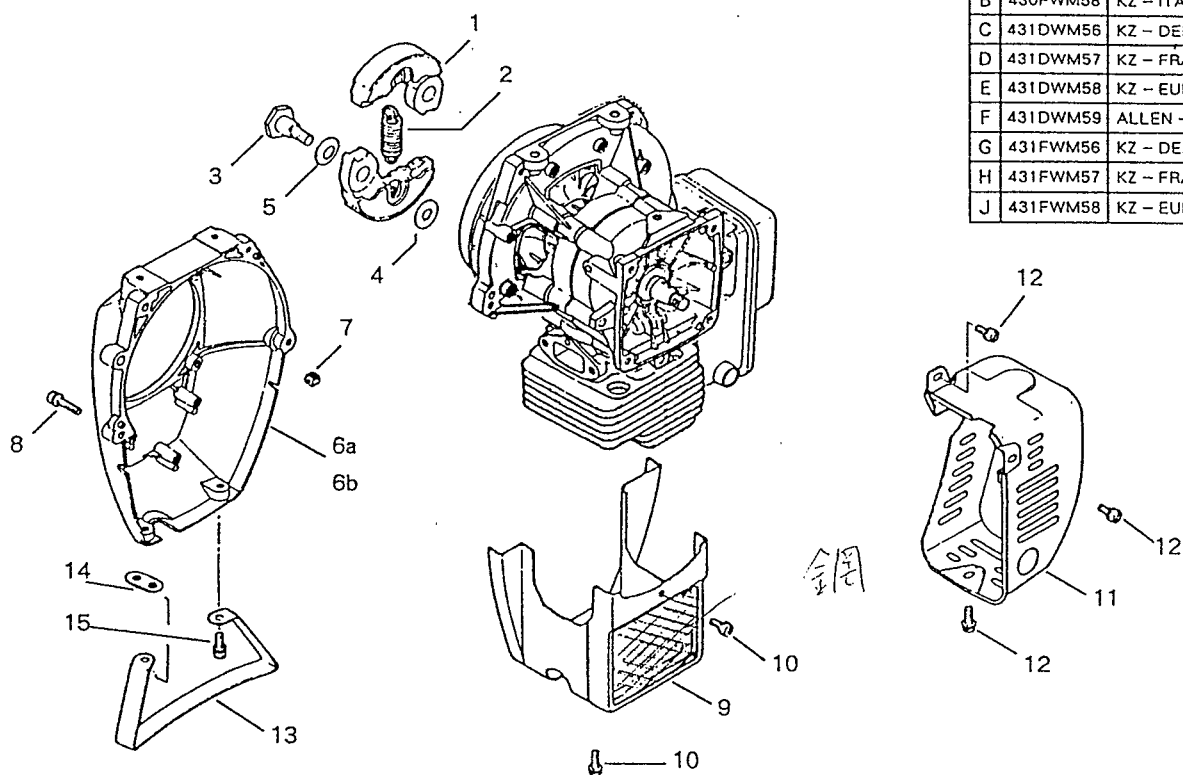
MODEL CODE

A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
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F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	ROTOR	1400 - 71110		1	1	1	1	1	1	1	1	1	
2	KEY	1000 - 43240		1	1	1	1	1	1	1	1	1	
3	NUT	1100 - 43231		1	1	1	1	1	1	1	1	1	
4	SPRING WASHER	0290 - 21025		1	1	1	1	1	1	1	1	1	
5	FLAT WASHER	01641 - 21016		1	1	1	1	1	1	1	1	1	
	COIL ASS'Y	1650 - 71201	6 to 9	1	1	1	1	1	1	1	1	1	
6	IGNITION COIL	*	* 1650 - 71201	1	1	1	1	1	1	1	1	1	
7	CORD, high tension	1400 - 71220		1	1	1	1	1	1	1	1	1	
8	CAP	1400 - 71230		1	1	1	1	1	1	1	1	1	
9	CORD, primary	1650 - 71241		1	1	1	1	1	1	1	1	1	
10	SCREW (M5x20)	1400 - 75510		3	3	3	3	3	3	3	3	3	
11	CONTROL UNIT	1400 - 71311		1	1	1	1	1	1	1	1	1	
12	SCREW (M5x16)	0260 - 30516		2	2	2	2	2	2	2	2	2	
13	CLAMP	1400 - 72310		1	1	1	1	1	1	1	1	1	
14	SPARK PLUG	1216 - 73110	Champion RCJ - 8Y	1	1	1	1	1	1	1	1	1	
15	CAP, spark plug	1400 - 72111		1	1	1	1	1	1	1	1	1	
16	SPRING, plug cap	1400 - 72121		1	1	1	1	1	1	1	1	1	
17	GROMMET	3320 - 72211		1	1	1	1	1	1	1	1	1	
18	GROMMET	1100 - 72120		1	1	1	1	1	1	1	1	1	

* : Part not assigned for the version. () : Optional part.

FIG. 5 CLUTCH & COVERS

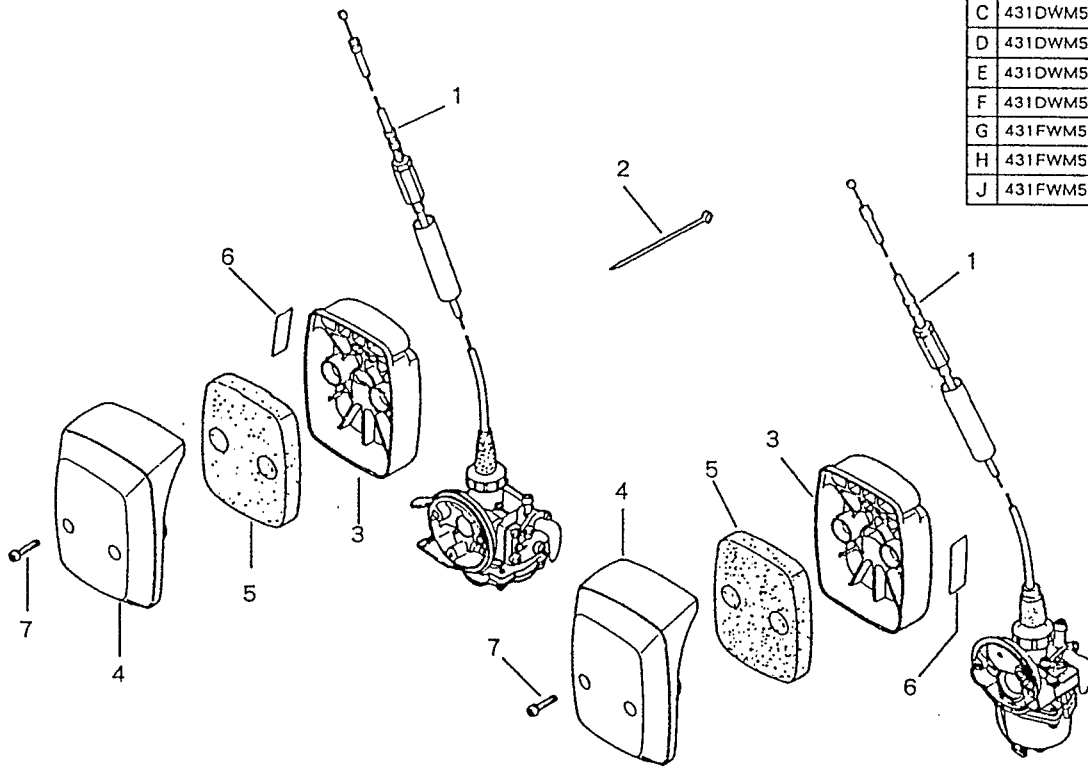


MODEL CODE

A	430DWM60	KZ - ITALY
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C	431DWM56	KZ - DENMARK
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F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	SHOE, clutch	1075 - 51111		2	2	2	2	2	2	2	2	2	
2	SPRING	1075 - 51220		1	1	1	1	1	1	1	1	1	
3	SCREW	1200 - 51211		2	2	2	2	2	2	2	2	2	
4	FLAT WASHER	1200 - 51230		2	2	2	2	2	2	2	2	2	
5	WAVE WASHER	1200 - 51240		2	2	2	2	2	2	2	2	2	
6a	FAN COVER	1400 - 31111		1	1	1	•	1	1	1	•	1	
6b	FAN COVER	1425 - 31111		•	•	•	1	•	•	•	1	•	
7	GROMMET	1100 - 72120		1	1	1	1	1	1	1	1	1	
8	SCREW (M5x20)	0263 - 60520		4	4	4	4	4	4	4	4	4	
9	CYLINDER COVER	1462 - 32110		1	1	1	1	1	1	1	1	1	
10	SCREW (M5x20)	1400 - 15510		2	2	2	2	2	2	2	2	2	
11	MUFFLER COVER	1400 - 15410		1	1	1	1	1	1	1	1	1	
12	SCREW (M5x12)	1400 - 15510		3	3	3	3	3	3	3	3	3	
13	STAND	3540 - 93110		1	1	1	1	1	1	1	1	1	
14	CLAMP	1600 - 86130		1	•	1	1	1	1	•	•	•	
15	SCREW (M5x12)	1400 - 15510		2	2	2	2	2	2	2	2	2	

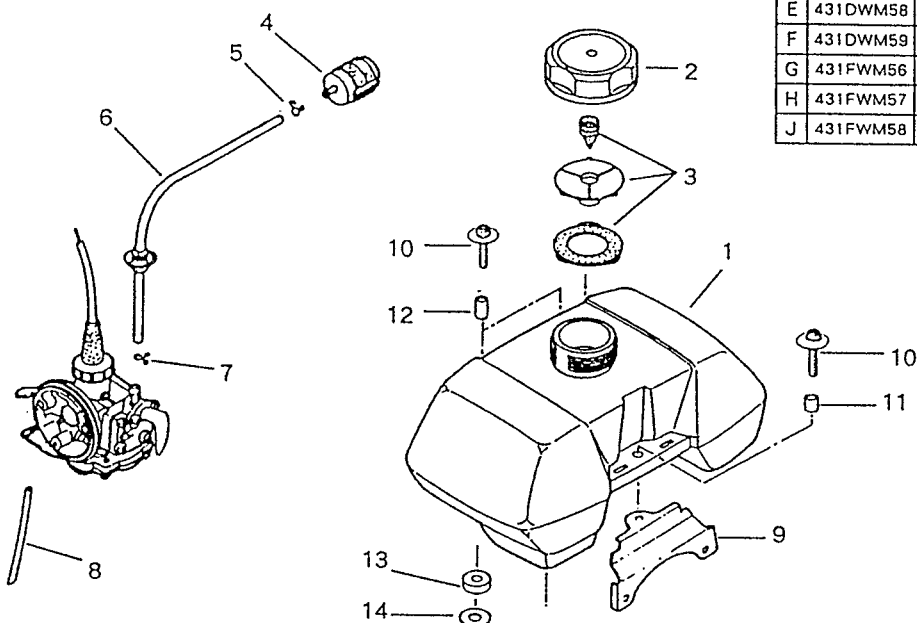
FIG. 6 THROTTLE CABLE & AIR CLEANER



MODEL CODE		
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	THROTTLE CABLE	1650 - 83100		1	1	1	1	1	1	1	1	1	
2	BAND	1620 - 81910		1	1	1	1	1	1	1	1	1	
	AIR CLEANER ASS'Y	1421 - 82002	3 to 6	1	•	1	1	1	1	•	•	•	
	AIR CLEANER ASS'Y	1651 - 82001	3 to 6	•	1	•	•	•	•	1	1	1	
3	BODY, cleaner	*	* 1421 - 82002 / 1651 - 82001	1	1	1	1	1	1	1	1	1	
4	COVER, cleaner	*	* 1421 - 82002 / 1651 - 82001	1	1	1	1	1	1	1	1	1	
5	FILTER ELEMENT	1400 - 82130		1	1	1	1	1	1	1	1	1	
6	LABEL, choke	1133 - 82060		1	1	1	1	1	1	1	1	1	
7	SCREW (M4x22)	0260 - 30422		2	2	2	2	2	2	2	2	2	

FIG. 7 FUEL TANK GROUP FOR DWM MODELS

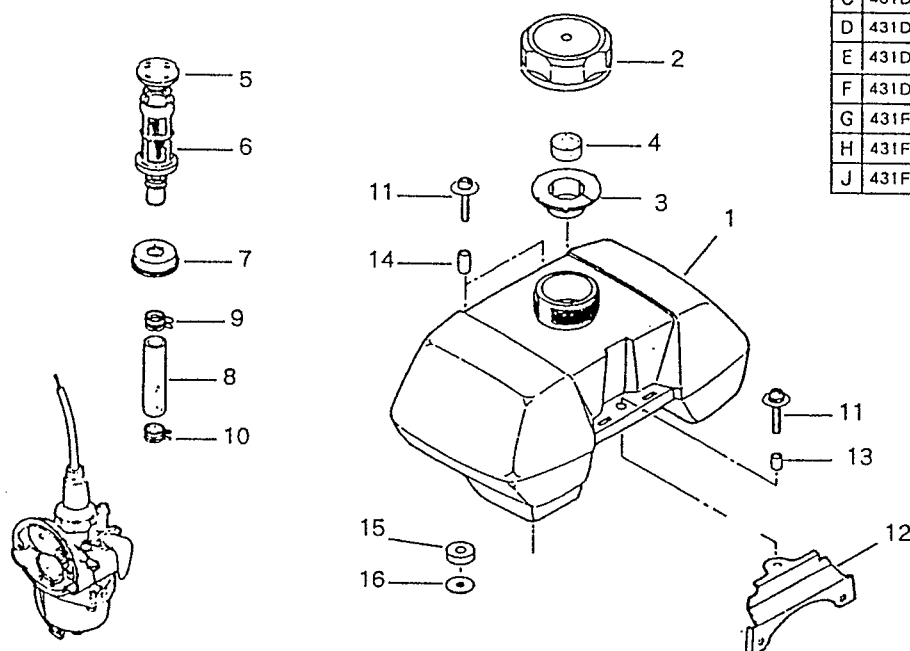


MODEL CODE		
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
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E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

TANK MEO 4 h-l 1420-85112 besLAG 1400-86214

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	TANK ASS'Y FUEL TANK	1421 - 85003 *	1 to 6 * 1421 - 85003	1	•	1	1	1	1	•	•	•	
				1	•	1	1	1	1	•	•	•	
2	CAP ASS'Y BODY	1601 - 85200 *	2 & 3 * 1601 - 85200	1	•	1	1	1	1	•	•	•	
				1	•	1	1	1	1	•	•	•	
3	VALVE COMP.	1600 - 85302		1	•	1	1	1	1	•	•	•	
				1	•	1	1	1	1	•	•	•	
4	FILTER ASS'Y	3306 - 85400		1	•	1	1	1	1	•	•	•	
5	CLIP	1260 - 85460		1	•	1	1	1	1	•	•	•	
6	PIPE COMP., suction	1420 - 85400		1	•	1	1	1	1	•	•	•	
7	CLIP	1063 - 86130		1	•	1	1	1	1	•	•	•	
8	PIPE, overflow	1420 - 86180		1	•	1	1	1	1	•	•	•	
9	SUPPORT, tank	1400 - 86213		1	•	1	1	1	1	•	•	•	
10	SCREW (M5x22)	1600 - 86120		3	•	3	3	3	3	•	•	•	
11	COLLAR (S)	1400 - 86250		1	•	1	1	1	1	•	•	•	
12	COLLAR (F)	1400 - 86260		2	•	2	2	2	2	•	•	•	
13	CUSHION	1400 - 86271		2	•	2	2	2	2	•	•	•	
14	FLAT WASHER	1400 - 86280		2	•	2	2	2	2	•	•	•	

FIG. 8 FUEL TANK GROUP FOR FWM MODELS



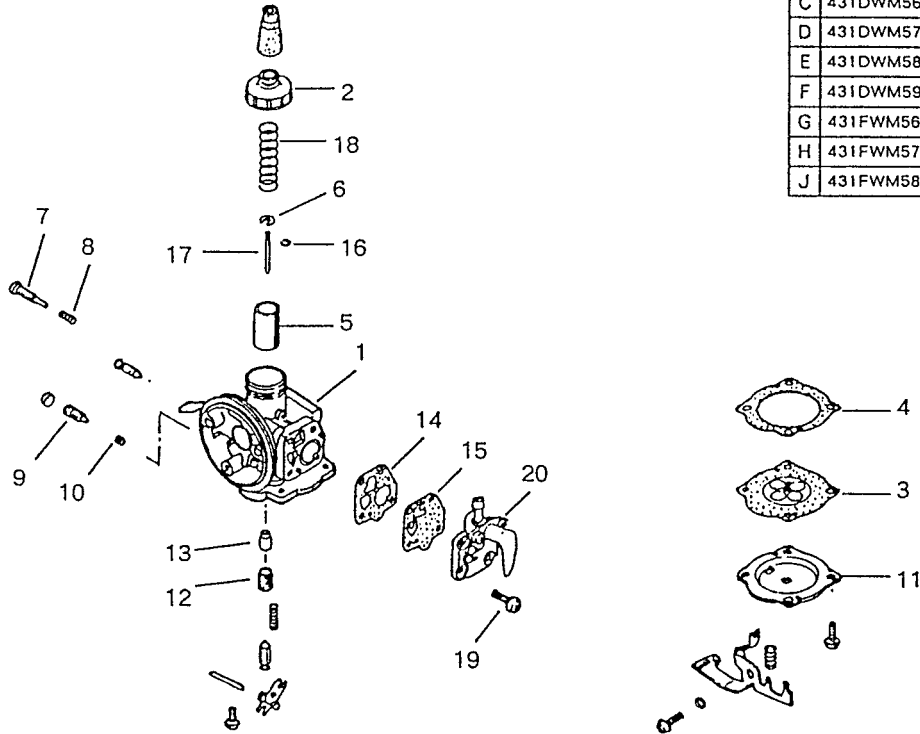
MODEL CODE		
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B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
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F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	TANK ASS'Y FUEL TANK	1403 - 85004 *	1 to 9 * 1403 - 85004	•	1	•	•	•	•	1	1	1	
2	CAP ASS'Y BODY	1403 - 85302 *	2 to 4 * 1403 - 85302	•	1	•	•	•	•	1	1	1	
3	INNER CAP	1400 - 85324		•	1	•	•	•	•	1	1	1	
4	ELEMENT	1030 - 85140		•	1	•	•	•	•	1	1	1	
5	JOINT ASS'Y CAP, strainer	1400 - 85103 1400 - 85121	5 to 9	•	1	•	•	•	•	1	1	1	
6	STRAINER	1400 - 85132		•	1	•	•	•	•	1	1	1	
7	GROMMET	1400 - 85140		•	1	•	•	•	•	1	1	1	
8	PIPE, fuel	1400 - 86110		•	1	•	•	•	•	1	1	1	
9	CLIP	3063 - 22510		•	1	•	•	•	•	1	1	1	
10	CLIP	3063 - 22510		•	1	•	•	•	•	1	1	1	
11	SCREW (M5x22)	1600 - 86120		•	3	•	•	•	•	3	3	3	
12	SUPPORT	1400 - 86213		•	1	•	•	•	•	1	1	1	
13	COLLAR (S)	1400 - 86250		•	1	•	•	•	•	1	1	1	
14	COLLAR (F)	1400 - 86260		•	2	•	•	•	•	2	2	2	
15	CUSHION	1400 - 86271		•	2	•	•	•	•	2	2	2	
16	FLAT WASHER	1400 - 86280		•	2	•	•	•	•	2	2	2	

FIG. 9 CARBURETOR FOR DWM MODELS (1)

MODEL CODE

A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER



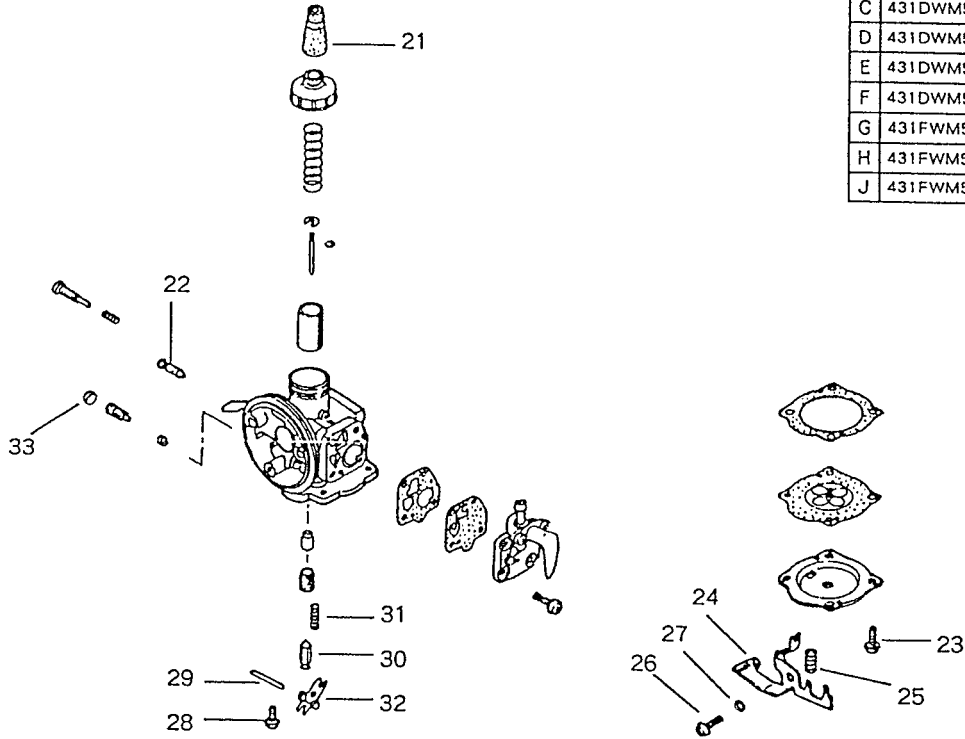
Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
	CARBURETOR ASS'Y	1422 - 81000	1 to 33	1	•	1	1	1	1	•	•	•	
1	BODY, carburetor	*	* 1422 - 81000	1	•	1	1	1	1	•	•	•	
2	CAP, body	1650 - 81122		1	•	1	1	1	1	•	•	•	
3	DIAPHRAGM, metering	1420 - 81480		1	•	1	1	1	1	•	•	•	
4	PACKING, diaphragm	1101 - 81950		1	•	1	1	1	1	•	•	•	
5	VALVE, throttle	1420 - 81150		1	•	1	1	1	1	•	•	•	
6	RECEIVE, spring	1335 - 81070		1	•	1	1	1	1	•	•	•	
7	SCREW, idle adjusting	1038 - 81001 - 29		1	•	1	1	1	1	•	•	•	
8	SPRING	1650 - 81260		1	•	1	1	1	1	•	•	•	
9	SCREW, fuel mixture	1420 - 81271	Std : 1 • ¼ turns back	1	•	1	1	1	1	•	•	•	
10	SPRING	1420 - 81370		1	•	1	1	1	1	•	•	•	
11	COVER, diaphragm	1420 - 81490		1	•	1	1	1	1	•	•	•	
12	HOLDER, needle jet	1420 - 81420		1	•	1	1	1	1	•	•	•	
13	JET, needle	1420 - 81410		1	•	1	1	1	1	•	•	•	
14	PACKING, pump	1420 - 81730		1	•	1	1	1	1	•	•	•	
15	DIAPHRAGM, pump	1420 - 81720		1	•	1	1	1	1	•	•	•	
16	CLIP	1101 - 81190		1	•	1	1	1	1	•	•	•	
17	NEEDLE, jet	1420 - 81180	# A104 - ¾	1	•	1	1	1	1	•	•	•	
18	SPRING	1335 - 81060		1	•	1	1	1	1	•	•	•	
19	SCREW (M3x10)	0260 - 10310		4	•	4	4	4	4	•	•	•	
20	COVER ASS'Y, pump	1422 - 81800		1	•	1	1	1	1	•	•	•	

• : Part not assigned for the version. () : Optional part.

FIG. 10 CARBURETOR FOR DWM MODELS (2)

MODEL CODE

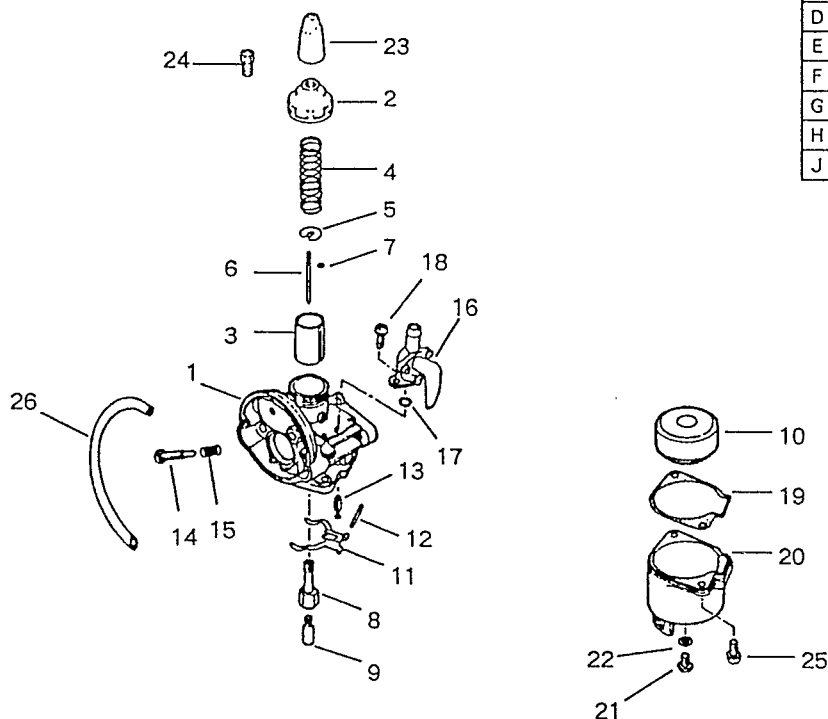
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER



Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
21	CAP	3422 - 81130		1	•	1	1	1	1	•	•	•	
22	VALVE ASS'Y, air purge	1130 - 81170		1	•	1	1	1	1	•	•	•	
23	SCREW (M3x8)	0260 - 10308		4	•	4	4	4	4	•	•	•	
24	LEVER, tickler	1420 - 81510		1	•	1	1	1	1	•	•	•	
25	SPRING, tickler	1420 - 81520		1	•	1	1	1	1	•	•	•	
26	SCREW (M4x8)	0260 - 00408		1	•	1	1	1	1	•	•	•	
27	COLLAR	1420 - 81530		1	•	1	1	1	1	•	•	•	
28	SCREW (M3x6)	0260 - 00306		1	•	1	1	1	1	•	•	•	
29	PIN, hinge	1100 - 81461		1	•	1	1	1	1	•	•	•	
30	NEEDLE VALVE	1100 - 81440		1	•	1	1	1	1	•	•	•	
31	SPRING	1420 - 81430		1	•	1	1	1	1	•	•	•	
32	LEVER, control	1420 - 81450		1	•	1	1	1	1	•	•	•	
33	PLATE	1420 - 81620		1	•	1	1	1	1	•	•	•	

FIG. 11

CARBURETOR FOR FWM MODELS



MODEL CODE

A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Qty per unit									
				A	B	C	D	E	F	G	H	J	
	CARBURETOR ASS'Y	1403 - 81000	1 to 26	•	1	•	•	•	•	1	1	1	
1	BODY, carburetor	*	* 1403 - 81000	•	1	•	•	•	•	1	1	1	
2	CAP, body	1650 - 81122		•	1	•	•	•	•	1	1	1	
3	VALVE, throttle	1400 - 81150		•	1	•	•	•	•	1	1	1	
4	SPRING, throttle	1335 - 81060		•	1	•	•	•	•	1	1	1	
5	RECEIVE spring	1335 - 81070		•	1	•	•	•	•	1	1	1	
6	NEEDLE, jet	1400 - 81210		•	1	•	•	•	•	1	1	1	
7	CLIP	1030 - 81000 - 16		•	1	•	•	•	•	1	1	1	
8	JET, needle	1400 - 81230	# A004	•	1	•	•	•	•	1	1	1	
9	MAIN JET	1400 - 81240	# 70	•	1	•	•	•	•	1	1	1	
10	FLOAT	1335 - 81180		•	1	•	•	•	•	1	1	1	
11	HINGE, float	1400 - 81340		•	1	•	•	•	•	1	1	1	
12	PIN, hinge	1400 - 81350		•	1	•	•	•	•	1	1	1	
13	VALVE, fuel inlet	1400 - 81361		•	1	•	•	•	•	1	1	1	
14	SCREW, idle adjusting	1650 - 81251		•	1	•	•	•	•	1	1	1	
15	SPRING	1650 - 81260		•	1	•	•	•	•	1	1	1	
16	VALVE, fuel shutoff	1403 - 81500		•	1	•	•	•	•	1	1	1	
17	O - RING	1400 - 81540		•	1	•	•	•	•	1	1	1	
18	SCREW (M4x10)	0260 - 10410		•	2	•	•	•	•	2	2	2	
19	PACKING, float chamber	1400 - 81320		•	1	•	•	•	•	1	1	1	
20	CHAMBER, float	1400 - 81310		•	1	•	•	•	•	1	1	1	
21	SCREW, drain	1400 - 81650		•	1	•	•	•	•	1	1	1	
22	PACKING	1400 - 81660		•	1	•	•	•	•	1	1	1	
23	CAP	3422 - 81130		•	1	•	•	•	•	1	1	1	
24	ADJUSTER, cable	1335 - 81031		•	1	•	•	•	•	1	1	1	
25	SCREW (M4x12)	0260 - 10412		•	2	•	•	•	•	2	2	2	
26	PIPE, overflow	1650 - 81710		•	1	•	•	•	•	1	1	1	

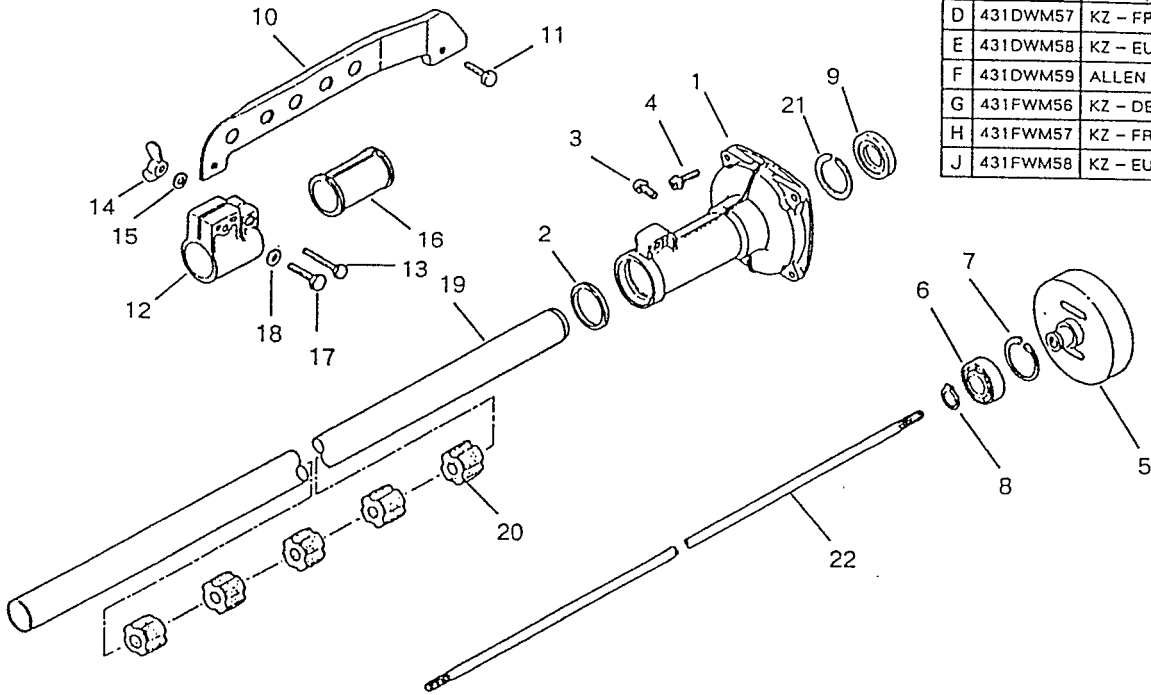
• : Part not assigned for the version. () : Optional part.

FIG. 12

DRIVE SHAFT GROUP

MODEL CODE

A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER



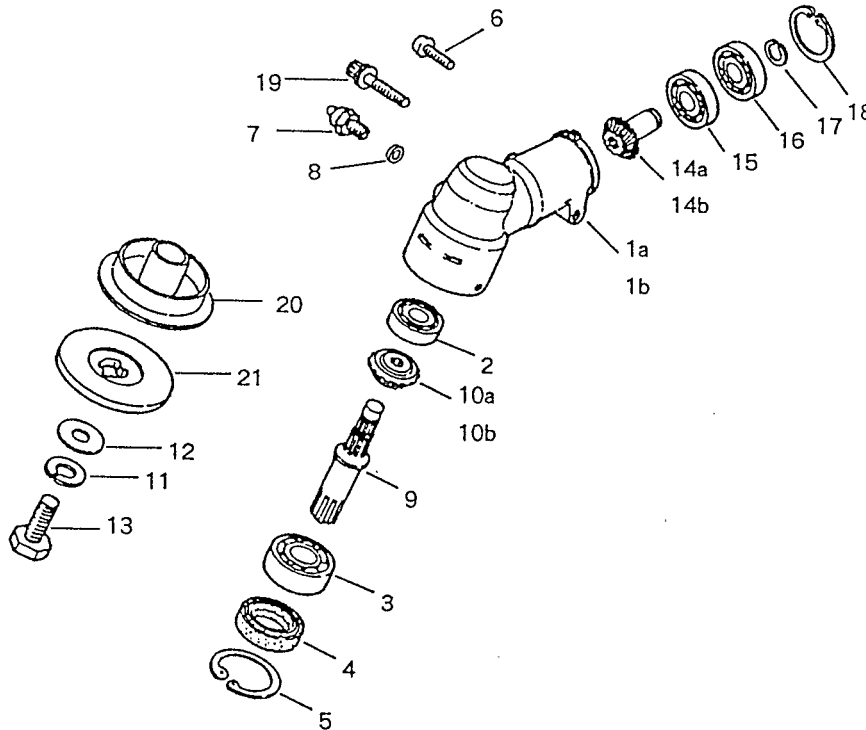
Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	HOUSING COMP., clutch	3540 - 11101	1 to 3	1	1	1	1	1	1	1	1	1	
2	HOUSING, clutch	*	* 3540 - 11101	1	1	1	1	1	1	1	1	1	
3	DUST SEAL	3144 - 11150		1	1	1	1	1	1	1	1	1	
4	SCREW (M6x10)	0260 - 20610		1	1	1	1	1	1	1	1	1	
5	BOLT, engine mounting	3540 - 11510		4	4	4	4	4	4	4	4	4	
6	DRUM, clutch	3540 - 11311		1	1	1	1	1	1	1	1	1	
7	BEARING	06004 - 06202		1	1	1	1	1	1	1	1	1	
8	SNAP RING	04065 - 03515		1	1	1	1	1	1	1	1	1	
9	SNAP RING	04064 - 01510		1	1	1	1	1	1	1	1	1	
10	SPACER	3540 - 11410		1	1	1	1	1	1	1	1	1	
11	HANGER	3549 - 11420		1	1	1	1	1	1	1	1	1	
12	BOLT (M6x16)	0224 - 10616		1	1	1	1	1	1	1	1	1	
13	BRACKET COMP., hanger	3540 - 11441	12 to 16	1	1	1	1	1	1	1	1	1	
14	BRACKET	3540 - 11432		1	1	1	1	1	1	1	1	1	
15	BOLT (M6x35)	0224 - 00635		1	1	1	1	1	1	1	1	1	
16	WING NUT	3540 - 11460		1	1	1	1	1	1	1	1	1	
17	FLAT WASHER	01642 - 20608		1	1	1	1	1	1	1	1	1	
18	SPACER	3540 - 11450		1	1	1	1	1	1	1	1	1	
19	BOLT (M6x25)	0224 - 00625		1	1	1	1	1	1	1	1	1	
20	WASHER	01642 - 20608		1	1	1	1	1	1	1	1	1	
21	PIPE COMP.	3540 - 12103	19 & 20 148cm	1	1	1	1	1	1	1	1	1	
22	PIPE, outer	6340 12100	154 3540 - 12103	1	1	1	1	1	1	1	1	1	
23	BUSHING	3130 - 11324		5	5	5	5	5	5	5	5	5	
24	SNAP RING	3260 - 11410		1	1	1	1	1	1	1	1	1	
25	SHAFT	3540 - 12211	148cm	1	1	1	1	1	1	1	1	1	

* : Part not assigned for the version.

(): Optional part.

6340-12210 154cm

FIG. 13 GEAR CASE GROUP



MODEL CODE

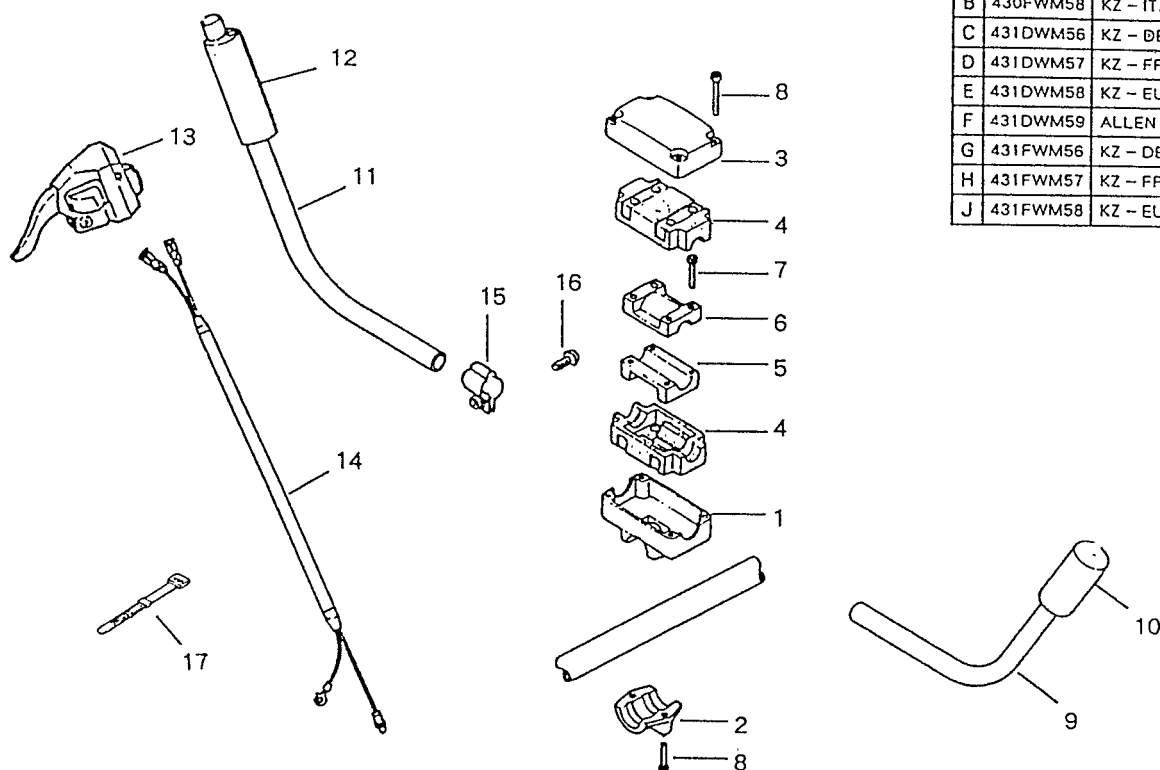
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
		6213-13000											
	GEAR CASE ASS'Y	6253-13001	1 to 21 (60° neck)	1	1	.	.	.	.	.	.	.	
	GEAR CASE ASS'Y	6251-13001	1 to 21 (50° neck)	.	.	1	1	1	1	1	1	1	
1a	GEAR CASE	3540-13112		1	1	.	.	.	.	.	.	.	
1b	GEAR CASE	6213-13121		.	.	1	1	1	1	1	1	1	
2	BEARING	06000-06000		1	1	1	1	1	1	1	1	1	
3	BEARING	06000-06202		1	1	1	1	1	1	1	1	1	
4	OIL SEAL	3130-13141		1	1	1	1	1	1	1	1	1	
5	SNAP RING	04065-03515		1	1	1	1	1	1	1	1	1	
6	BOLT (M5x10)	01252-30510		1	1	1	1	1	1	1	1	1	
7	FITTING, grease	3199-13350		1	1	1	1	1	1	1	1	1	
8	FLAT WASHER	01641-20608		1	1	1	1	1	1	1	1	1	
9	SHAFT, gear	3540-13211		1	1	1	1	1	1	1	1	1	
10a	GEAR	3540-13220	Teeth : 19	1	1	.	.	.	.	.	.	.	
10b	GEAR	6213-13220	Teeth : 19	.	.	1	1	1	1	1	1	1	
11	SPRING WASHER	3544-13280		1	1	1	1	1	1	1	1	1	
12	FLAT WASHER	01643-31032		1	1	1	1	1	1	1	1	1	
13	BOLT (M10x28 LH)	3540-13290		1	1	1	1	1	1	1	1	1	
14a	PINION	3540-13311	Teeth : 14	1	1	.	.	.	.	.	.	.	
14b	PINION	6213-13311	Teeth : 14	.	.	1	1	1	1	1	1	1	
15	BEARING	06000-06001		1	1	1	1	1	1	1	1	1	
16	BEARING	06001-06001		1	1	1	1	1	1	1	1	1	
17	SNAP RING	3130-13270		1	1	1	1	1	1	1	1	1	
18	SNAP RING	04065-02812		1	1	1	1	1	1	1	1	1	
19	BOLT (M6x35)	3540-13260		1	1	1	1	1	1	1	1	1	
20	HOLDER (A)	6251-13240		1	1	1	1	1	1	1	1	1	
21	HOLDER (B)	3540-13251		1	1	1	1	1	1	1	1	1	

. : Part not assigned for the version. () : Optional part.

FIG. 14 HANDLE GROUP

MODEL CODE		
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

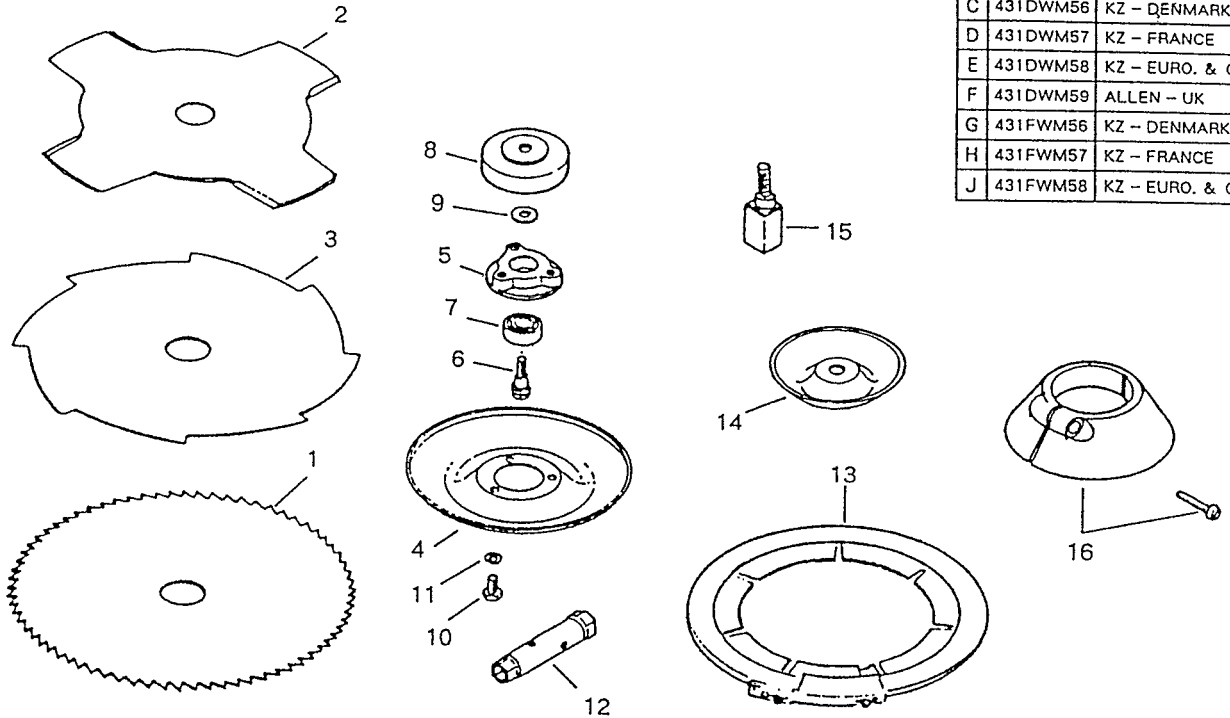


Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	BRACKET ASS'Y, handle	3540 - 14100	1 to 8	1	1	1	1	1	1	1	1	1	
2	BRACKET	3540 - 14111		1	1	1	1	1	1	1	1	1	
3	CAP, lower	3540 - 14122		1	1	1	1	1	1	1	1	1	
4	CAP, upper	3540 - 14130		1	1	1	1	1	1	1	1	1	
5	ABSORBER	3540 - 14140		2	2	2	2	2	2	2	2	2	
6	CLAMP (A)	3540 - 14150		1	1	1	1	1	1	1	1	1	
7	CLAMP (B)	3540 - 14160		1	1	1	1	1	1	1	1	1	
8	BOLT (M5x25)	01252 - 30525		6	6	6	6	6	6	6	6	6	
	BOLT (M5x30)	01252 - 30530	4	4	4	4	4	4	4	4	4		
9	HANDLE COMP., left	3540 - 14200	9 & 10 * 3540 - 14200	1	1	1	1	1	1	1	1	1	
10	HANDLE	*		1	1	1	1	1	1	1	1	1	
	GRIP	3540 - 14220		1	1	1	1	1	1	1	1	1	
11	HANDLE ASS'Y, right	6234 - 14303	11 to 16 * 6234 - 14303	1	1	1	1	1	1	1	1	1	
12	HANDLE	*		1	1	1	1	1	1	1	1	1	
	GRIP	3540 - 14321		1	1	1	1	1	1	1	1	1	
13	LEVER & CORD ASS'Y	6234 - 14501	13 & 14	1	1	1	1	1	1	1	1	1	
14	LEVER & SWITCH ASS'Y	6234 - 14601		1	1	1	1	1	1	1	1	1	
	CORD COMP.	6234 - 14701		1	1	1	1	1	1	1	1	1	
15	CLAMP	3260 - 14250		1	1	1	1	1	1	1	1	1	
16	SCREW (M5x16)	0260 - 00516		1	1	1	1	1	1	1	1	1	
17	BAND	3540 - 93120		1	1	1	1	1	1	1	1	1	

* : Part not assigned for the version. () : Optional part.

FIG. 16 CUTTING HEAD

MODEL CODE		
A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

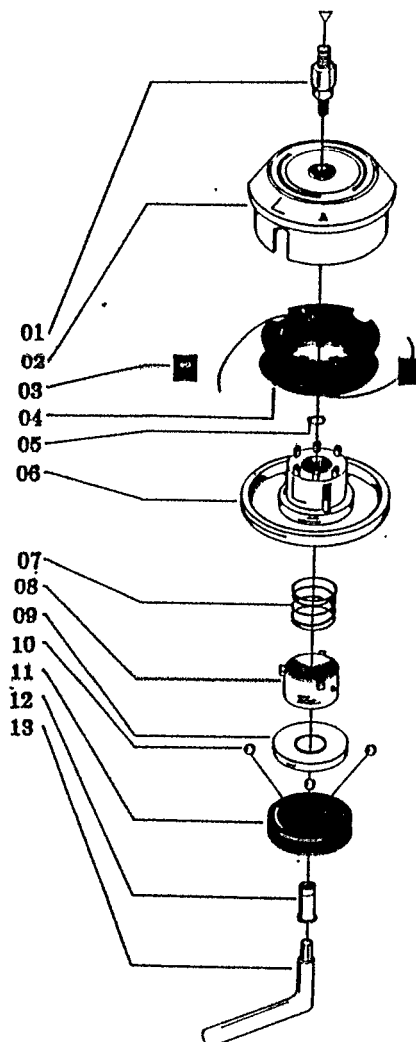


Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1	BLADE (φ 255x80T)	6299 - 11310	4 to 12	1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
2	BLADE (φ 255x4T)	6299 - 14340		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
3	BLADE (φ 255x8T)	6299 - 15340		(1)	(1)	(1)	1	1	1	(1)	1	1	
	STABILIZER ASS'Y	6210 - 92500		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
4	STABILIZER	3130 - 15312		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
5	HOLDER, bearing	3530 - 15331		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
6	SHAFT	3548 - 15351		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
7	BEARING	06004 - 06003		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
8	COVER	3548 - 15370		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
9	SPACER	3548 - 15380		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
10	BOLT (M6x12)	0212 - 50612		3	3	(3)	(3)	(3)	(3)	(3)	(3)	(3)	(3)
11	SPRING WASHER	0290 - 20615		3	3	(3)	(3)	(3)	(3)	(3)	(3)	(3)	(3)
12	SOCKET	3239 - 91310		1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
13	COVER, blade	6251 - 15910		1	1	1	1	1	1	1	1	1	1
14	COVER, blade bolt	3540 - 13283		(1)	(1)	1	1	1	1	1	1	1	1
15	SHAFT, nylon head adapter	3140 - 13261		(1)	(1)	1	1	1	1	1	1	1	1
16	COVER, gear case	3549 - 13270		(1)	(1)	1	(1)	(1)	(1)	1	(1)	(1)	(1)

Reservedelsliste for Feed-Matic snørehoved

for TEXAS buskryddere

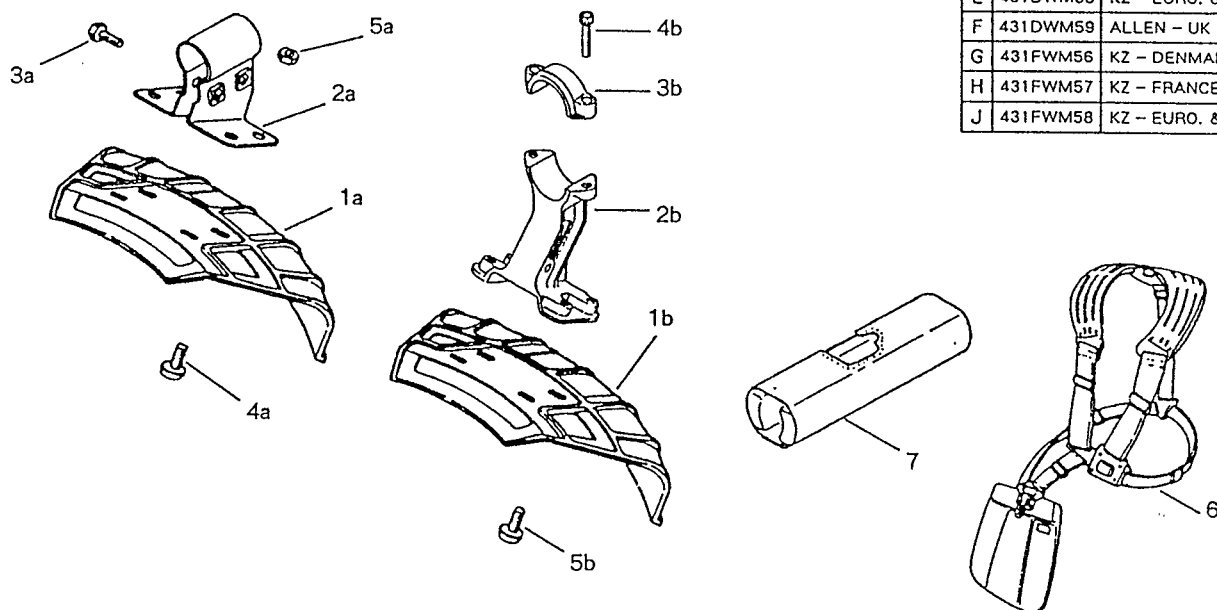
1992/1



Pos.nr.	Best.nr.	Tekst
01	10-101007	Adapter for BC 220
01a	10-101008	Adapter for 340 M
01b	10-101010	Adapter for 431 M
02	10-101061	Spolehus
03	10-106003	Snørestyr
04	10-101030	Spole
05	10-103025	Låsering
06	10-101053	Bund for spolehus
06a	10-201003	Komplet bund pos. 5-12
07	10-107006	Fjeder
08	10-101069	Fjederholder
09	10-101070	Kugleskål
10	10-102073	Stålkugle
11	10-101071	Kugleholder
12	10-101056	Bolt
13	10-109006	Nøgle
14	22007100	Snørehoved for BC 220 7 MM
15	34008125	Snørehoved for 340 M 8 MM
16	43110125	Snørehoved for 431 M 10 MM

FIG. 15

GUARD & STRAP GROUP

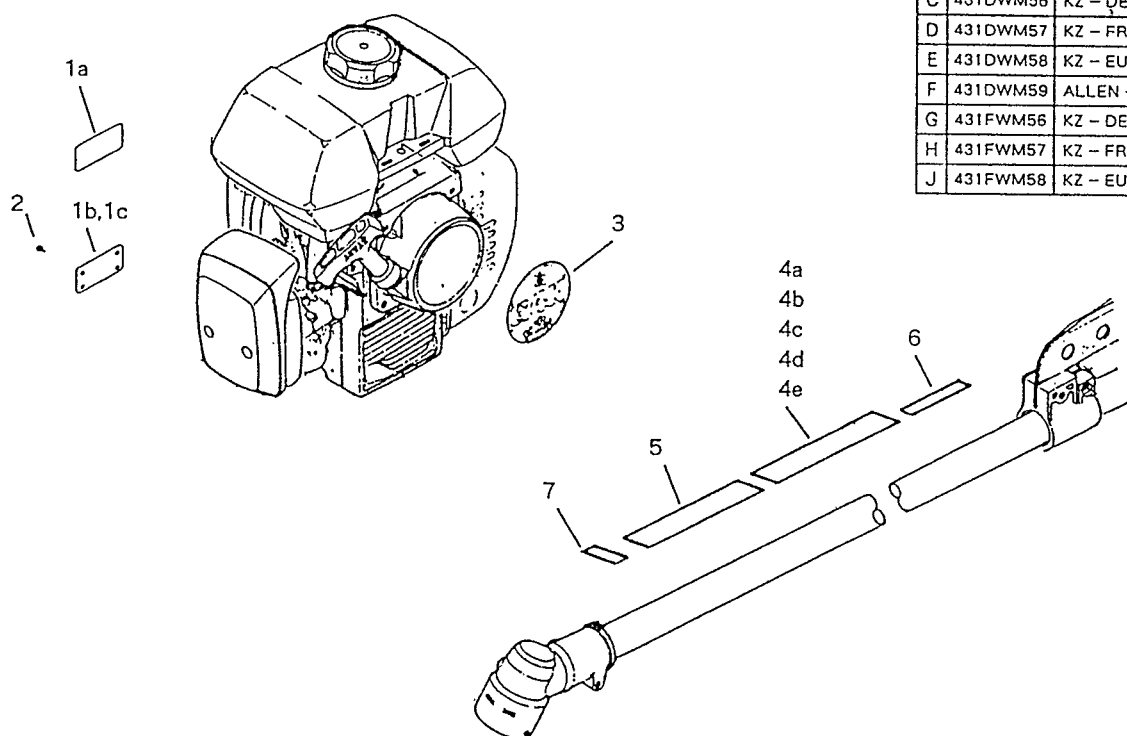


MODEL CODE

A	430DWM50	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
	GUARD ASS'Y	3231 - 24103	1a to 5a	1	1	.	.	.	.	.	.	.	
1a	GUARD	3231 - 24114	24112	1	1	.	.	.	.	.	.	.	
2a	BRACKET	3231 - 24120		1	1	.	.	.	.	.	.	.	
3a	BOLT (M6x20)	0225 - 10620		2	2	.	.	.	.	.	.	.	
4a	SCREW (M6x14)	0260 - 30614		4	4	.	.	.	.	.	.	.	
5a	NUT	0280 - 10605		4	4	.	.	.	.	.	.	.	
	GUARD ASS'Y	6251 - 24000	1b to 5b	.	.	1	1	1	1	1	1	1	
1b	GUARD	3231 - 24114	24112	.	.	1	1	1	1	1	1	1	
2b	BRACKET	6251 - 24120		.	.	1	1	1	1	1	1	1	
3b	CAP	3543 - 14121		.	.	1	1	1	1	1	1	1	
4b	BOLT (M5x22)	01252 - 30522		.	.	2	2	2	2	2	2	2	
5b	SCREW (M6x20)	0260 - 30620		.	.	4	4	4	4	4	4	4	
6	HARNESS ASS'Y	6220 - 17201		1	1	1	1	1	1	1	1	1	
7	PROTECTOR	3523 - 17111		1	1	1	1	1	1	1	1	1	

FIG. 17 LABELS



MODEL CODE

A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER

Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
1a	LABEL, fan cover	1660 - 31120	Brand	1	1	1	•	1	1	1	•	1	
1b	LABEL, fan cover	1426 - 31120	Conformity - DWM	•	•	•	1	•	•	•	•	•	
1c	LABEL, fan cover	1445 - 31120	Conformity - FWM	•	•	•	•	•	•	•	1	•	
2	RIVET	0304 - 02040		•	•	•	4	•	•	•	4	•	
3	LABEL, starter	1403 - 75410	Engine Model	1	1	1	1	1	1	1	1	1	
4a	NAME PLATE	3547 - 12511		1	•	•	•	•	•	•	•	•	
4b	NAME PLATE	3546 - 12511		•	1	•	•	•	•	•	•	•	
4c	NAME PLATE	6214 - 12511		•	•	1	1	1	•	•	•	•	
4d	NAME PLATE	3547 - 12533		•	•	•	•	•	1	•	•	•	
4e	NAME PLATE	6213 - 12511		•	•	•	•	•	•	1	1	1	
5	CAUTION PLATE	3975 - 12521	ISO	1	1	1	1	1	1	1	1	1	
6	CAUTION PLATE	6068 - 12610		•	•	•	1	•	•	•	1	•	
7	POSITIONING LABEL	3553 - 11551		1	1	1	1	1	1	1	1	1	

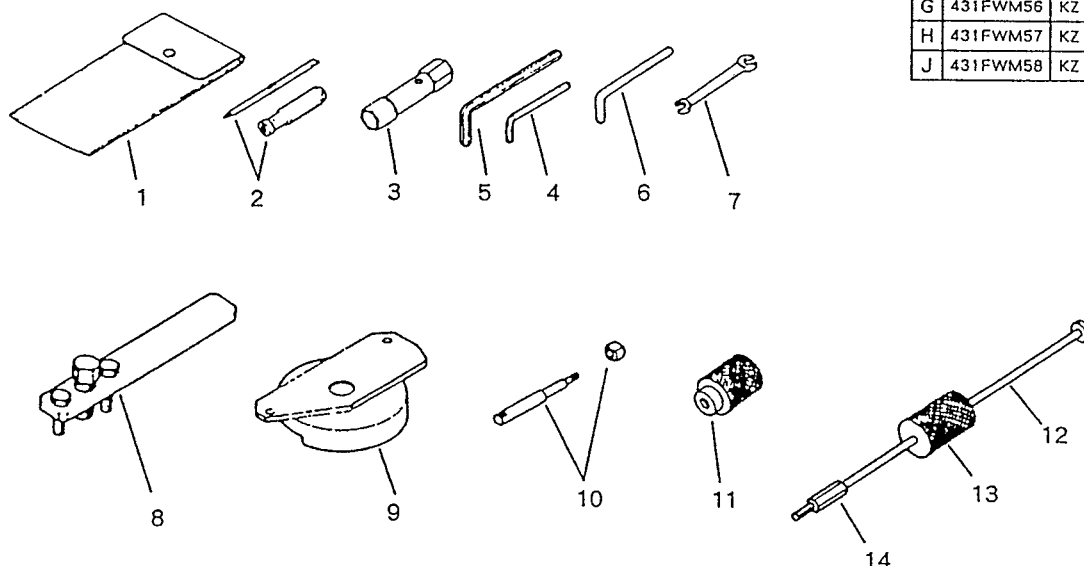
• : Part not assigned for the version. () : Optional part.

FIG. 18

SERVICE TOOLS

MODEL CODE

A	430DWM60	KZ - ITALY
B	430FWM58	KZ - ITALY
C	431DWM56	KZ - DENMARK
D	431DWM57	KZ - FRANCE
E	431DWM58	KZ - EURO. & OTHER
F	431DWM59	ALLEN - UK
G	431FWM56	KZ - DENMARK
H	431FWM57	KZ - FRANCE
J	431FWM58	KZ - EURO. & OTHER



Index No.	Description	Part Number	Remarks	Q'ty per unit									
				A	B	C	D	E	F	G	H	J	
	TOOL SET	3540 - 91000	1 to 7	1	1	1	1	1	1	1	1	1	
1	BAG	1030 - 91112		1	1	1	1	1	1	1	1	1	
2	SCREWDRIVER	1030 - 91340		1	1	1	1	1	1	1	1	1	
3	SOCKET	3144 - 91160		1	1	1	1	1	1	1	1	1	
4	WRENCH (Hex 4mm)	09007 - 00425		1	1	1	1	1	1	1	1	1	
5	WRENCH (Hex 5mm)	09007 - 00528		1	1	1	1	1	1	1	1	1	
6	BAR	3540 - 91110		1	1	1	1	1	1	1	1	1	
7	SPANNER	3540 - 91120	1	1	1	1	1	1	1	1	1		
8	PULLER ASS'Y	1075 - 96100	Rotor & Pulley	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
9	SET BLOCK	1400 - 96210	Ignition coil	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
10	ROD ASS'Y	1400 - 96300	Piston pin	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
11	BLOCK	3520 - 96150	Pinion	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
	BEARING PULLER	3540 - 96100	Gear case	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
12	SHAFT	3238 - 99110		(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
13	WEIGHT	3238 - 99120	M10x1.25P LH	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
14	ADAPTER (C)	3540 - 99130		(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	